

#### Partners in excellence

At Pandrol, we believe in quality above all else, and are proud to provide innovative products and services that support rail infrastructure. Across the world, our solutions define the industry standard in rail fastenings, aluminothermic welding, electrification, track engineering and maintenance, and noise and vibration reduction.

This booklet is intended for use by all those involved in the specification, installation and maintenance of Pandrol fastenings in the UK and has been designed to answer the most frequently asked questions relating to our fastening systems. It is not applicable to other railways around the world because product specifications vary from region to region.

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# Fastclip FC

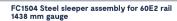
Fastclip is a total system in which all components are delivered to site pre-assembled on the sleeper or baseplate. Once the sleepers are laid and the rail installed the clip is simply pushed onto the rail by means of a simple drive action.

Fastclip FC is a threadless fastening with low maintenance and pre-assembly of the fastening which remains captive on the sleeper. The unique switch on – switch off system enables fast efficient track installation and reduced maintenance costs. It is designed for all categories of track and rapid installation by mechanised equipment.

#### → Fastclip Assemblies (Ballast)

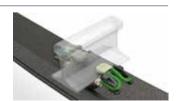
NR Sleeper Code	/ Assy No. /	Description
Current Co	ncrete Sle	eper
G44 EG47	8921	FC1504 Concrete sleeper assembly for 56E1 rail 1436 mm gauge
EG53 G55		Qty per Rail Seat
		14395 FC1504 Clip Assembly (Green) x2 8582 FC 16.4 mm Insulator (Blue) - Field Side x1 8690 FC 10 mm Insulator (Black) - Gauge Side x1 FC Studded Rubber rail pad* x1
		* 8531 FC Studded EVA rail pad (Curve less than 400m or low line speed)
G44 EG47	8921	FC1504 Concrete sleeper assembly for 60E2 rail 1438 mm gauge
EG53 G55		Qty per Rail Seat
		14395 FC1504 Clip Assembly (Green) x2 7551 FC 8 mm Insulator (White) x2 8854 FC Studded Rubber rail pad* x1
		* 9970 FC Studded EVA rail pad (Curve less than 400m or low line speed)
Current Ste	el Sleepei	,
560H	10729	FC1504 Steel sleeper assembly for 56E1 rail 1436 mm gauge
		Qty per Rail Seat

1436 M	m gauge
Qty pe	r Rail Seat
14395	FC1504 Clip Assembly (Green) x2
8582	FC 16.4 mm Insulator (Blue) - Field Side x1
8690	FC 10 mm Insulator (Black) - Gauge Side x1
8531	FC Studded EVA rail pad x1
9482	FC Fastclip Hook in Shoulder
	(12 mm thick Slooper) v2



#### Oty per Rail Seat

14395 7551 9970 9482	FC1504 Clip Assembly (Green) x2 FC 8 mm Insulator (White) x2 FC Studded Rubber rail pad* x1 FC Fastclip Hook in Shoulder (12 mm thick Sleeper) x2



#### → Fastclip Assemblies (Ballast)

#### NR Sleeper / Assy Description No. Discontinued / Serviceable Older Concrete Sleeper FC1501 Concrete sleeper assembly for 56E1 rail F41 EF36 1438 mm gauge Qty per Rail Seat FC1501 Clip Assembly (Red) x2 FC 8 mm Insulator (White) x2 FC Studded Rubber rail pad\* x1 \* 8531 FC Studded EVA rail pad (Curve less than 400m or low line speed). Discontinued / Serviceable Older Steel Sleeper HH10 (MK2) 9921 FC1504 10 mm Steel sleeper assembly for 56E1 rail 1436 mm gauge Qty per Rail Seat FC1504 Clip Assembly (Green) x2 FC 16.4 mm Insulator (Blue) - Field Side x1 FC 10 mm Insulator (Black) - Gauge Side x1 FC Studded EVA rail pad x1 FC Fastclip Hook-In Shoulder (10 mm thick Sleeper) x2 HH10 (MK2) FC1504 10 mm Steel sleeper assembly for 60E2 rail 1438 mm gauge Qty per Rail Seat FC1504 Clip Assembly (Green) x2 FC 8 mm Insulator (White) x2 7551 FC Studded EVA rail pad x1 FC Fastclip Hook-In Shoulder (10 mm thick Sleeper) x2 HH12 FC1504 12 mm Steel sleeper assembly for 56E1 rail 1436 mm gauge Qty per Rail Seat FC1504 Clip Assembly (Green) x2 FC 16.4 mm Insulator (Blue) - Field Side x1 FC 10 mm Insulator (Black) - Gauge Side x1 8531 FC Studded EVA rail pad x1 FC Fastclip Hook-In Shoulder (12 mm thick Sleeper) x2

#### → Fastclip Assemblies (Ballast)

NR Sleeper Code /	/ Assy No.	Description	
Discontinu	ed / Serv	viceable Older Steel Sleeper	
HH12	10729	FC1504 12 mm Steel sleeper assembly for 60E2 rail 1438 mm gauge	
		Qty per Rail Seat	
		14395 FC1504 Clip Assembly (Green) x2 7551 FC 8 mm Insulator (White) x2 9970 FC Studded EVA rail pad x2 9482 FC Fastclip Hook-In Shoulder (12 mm thick Sleeper) x2	To the same of the
500 Series	New	FC1501 Steel sleeper assembly for 56E1 rail 1435 mm gauge	
		Qty per Rail Seat	
		17390 FC1501 Clip Assembly (Red) x2 7551 FC 8 mm Insulator (White) x2 8531 FC Studded EVA rail pad x1 9482 FC Fastclip Hook-In Shoulder (12 mm thick Sleeper) x2	
HH10 (MK1)	10891	FC1504 10 mm Steel sleeper assembly for 56E1 rail 1435 mm gauge	
		Qty per Rail Seat	
		14395 FC1504 Clip Assembly (Green) x2 8277 FC 13 mm Insulator (Yellow) - Field Side x2 8531 FC Studded EVA rail pad x1 9922 F Fastclip Hook-In Shoulder (10 mm thick Sleeper) x2	



#### ightarrow Fastclips

PADS Number	/ Part No. ,	Description	
057/ 048048	14395	FC1504 Clip Assembly (Standard Finish: Green)	Do.
		Nominal toe load per clip = 10kN Material: Spring Steel + Plastic (HVN)	30
057/ 048055	14395 CP	FC1504 Clip Assembly (CP Finish: Purple)	Do.
		Nominal toe load per clip = 10kN Material: Spring Steel (Sherardised) + Plastic (HVN) Corrosion Protection (CP) finish – see Terminology	30
057/ 048033	17390	FC1501 Clip Assembly (Standard Finish: Red)	
		Nominal toe load per clip = 10kN Material: Spring Steel + Plastic (HVN)	30
057/ 048056	17390 CP	FC1501 Clip Assembly (CP Finish: Grey Gloss)	
		Nominal toe load per clip = 10kN Material: Spring Steel (Sherardised) + Plastic (HVN) Corrosion Protection (CP) finish – see Terminology	30

#### ightarrow Fastclips

PADS Number	/ Part No. ,	Description	
057/ 048589	22433	FC1504 ZLR Clip Assembly (Standard Finish: Green, Blue Toe)	
		Nominal toe load per clip = 0kN Material: Spring Steel + Plastic (HVN) Used in Zero Longitudinal Restraint (ZLR) assemblies – see Terminology	1
		Used only with studded EVA rail pads	0
Not allocated	22433 CP	FC1504 ZLR CP Clip Assembly (CP Finish: Purple)	
		Nominal toe load per clip = 0kN Material: Spring Steel (Sherardised) + Plastic (HVN) Corrosion Protection (CP) finish – see Terminology	1
		Used only with studded EVA rail pads	

#### ightarrow Fastclip Rail Pads

PADS Number	/ Part / No. /	Description	
Studded I	EVA Rail Pa	ads	
057/ 048278	8531	FC Studded Plastic Rail Pad for 56E1 Rail (Black)	
		Working Thickness 10 mm	5555
		Material: EVA Used on Fastclip steel sleepers 56E1 rail. Used in Zero Longitudinal Restraint (ZLR) assemblies – see Terminology.	
		Can be used with existing sleeper configurations to convert the assembly into a ZLR assembly.	
057/ 048077	9970	FC Studded Plastic Rail Pad for 60E2 Rail (Black)	
		Working Thickness 10 mm	15 15 15 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
		Material: EVA Used on Fastclip steel sleepers with 60E2 rail. Supersedes / interchangeable with pad type 7850.	
		Can be used with existing sleeper configurations to convert the assembly into a ZLR assembly.	and the same of th
Studded I	Rubber Rai	il Pads	
057/ 048271	6650	FC Studded Rubber Rail Pad for 56E1 Rail (Black)	
		Working Thickness 10 mm Material: Natural Rubber	
		Used on Fastclip concrete sleepers with 56E1 rail.	
057/ 048254	8854	FC Studded Rubber Rail Pad for 60E2 Rail (Black)	
		Working Thickness 10 mm Material: Natural Rubber	
		Used on Fastclip concrete sleepers with 60E2 rail.	

#### ightarrow Fastclip Insulators

PADS Number	/ Part No. /	/ Description	
057/ 048021	7551	FC Side post Insulator 8 mm (White)	/il
		Material: Plastic HVN	
		Used on G44, EG47, Series 560, 560H, 600, HH10 Mk2 and HH12 sleepers with 60E2 rail. Used on F41, 5F41, 5EF36 and Series 500 steel sleepers with 56E1 rail.	THE REAL PROPERTY OF THE PARTY
		Also used to replace obsolete insulator type 8914 previously used for hook-in shoulders with steel sleepers.	
057/ 048066	8690	FC Side post Insulator 10 mm (Black)	
		Material: Plastic HVN	
		For use on the gauge side of the 56E1 rail when fitted to G44, EG47, Series 560, 560H, 600, HH10 Mk2 and HH12 sleepers.	
		Also used to replace obsolete insulator type 9374 previously used for hook-in shoulders with steel sleepers.	
057/ 048064	8582	FC Side post Insulator 16.4 mm (Blue)	4.
		Material: Plastic (HVN)	
		For use on the field side of the 56E1 rail when fitted to G44, EG47, Series 560, 560H, 600, HH10 Mk2 and HH12 sleepers.	
		Also used to replace obsolete insulator type 9373 previously used for hook-in shoulders with steel sleepers.	
Special A	pplications		33 <b></b> X
057/ 048067	8691	FC Side post Insulator 6 mm (Green)	

Material: Plastic (HVN)

Used in limited areas where oversized 60E2 rail was supplied and replaces the gauge side type 7551 side post insulator.



#### ightarrow Fastclip Shoulders

PADS Number	/ Part No. ,	Description	
Concrete	Sleeper		
057/ 048546	8888	FC Cast in Shoulder for Concrete Sleepers	
		Material: Cast Iron (SGI) Precast in supplied in sleeper types G44 and EG47.	
		In-track damaged shoulders can be replaced with glue-in shoulder 8888R.	7

#### Steel Sleepers

057/ 9922	FC Hook in Shoulder
048072	for 10 mm thick Steel Sleepers

Material: Cast Iron (SGI) Sleeper type HH10



#### 057/ 048073 FC Hook in Shoulder for 12 mm thick Steel Sleepers 9482

Material: Cast Iron (SGI) Sleeper type HH12, 560H Series



#### Replacement Shoulder for Concrete Sleepers

Not	
allocated	

FC Sleeper types G44 and EG47 8888R

Material: Cast Iron (SGI)

Modification of standard shoulder 8888. Shoulder only available as part of a complete supply and replacement service through the approved specialist subcontractor.

Pandrol drawing number 12372.



#### $\rightarrow$ Insulated Joint bars (IBJ's)

Fastclip extractor.

NR Sleeper Code /	/ Part No.	/ Description	
G44 EG47 EG53 G55	N/A	6-hole IBJ on concrete sleeper	
		The clips fit snugly into the recess of the IBJ, and clip extraction is carried out using a rear arch Fastclip extractor.	pro Jo
560H	N/A	6-hole IBJ on steel sleepers	
		The clips fit snugly into the recesses of the IBJ, and clip extraction is carried out using a rear arch	

# 2



# Fastclip PANFC

The Pan FC baseplate is designed for mounting on composite sleepers, bearers, and longitudinal bearer systems. It is also suitable for use with hardwood timber bearers, bridge beams, and similar. The baseplate can be used with either CEN 60E2 or CEN 56E1 rail sections by utilising the appropriate sidepost insulator and rail foot pad.

The clips, pads, and insulators are fully interchangeable with the other Fastclip assemblies such as those used with G44 concrete sleepers. The unique "switch on – switch off" clip fitting system allows fast, efficient track installation and reduced maintenance costs.

#### → PANFC Baseplate Assemblies (Ballast)

Baseplate size: 391 mm x 220 mm Hole centres: 270 mm x 170 mm

PADS Number	/ Assy No. /	Description	
057/ 000942	24685	PANFC FC1504 Composite/timber sleeper assembly for 56E1 rail	-50
		Baseplate size: 391 mm x 220 mm Hole centres: 270 mm x 170 mm	34
057/ 000943	24686	PANFC FC1504 Composite/timber sleeper assembly for 60E2 rail	-



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#### ightarrow Fastclips

PADS Number	/ Part No. /	Description	
057/ 048048	14395	FC1504 Clip Assembly (Standard Finish: Green)	Dec.
		Nominal toe load per clip = 10kN Material: Spring Steel + Plastic (HVN)	30
057/ 048055	14395 CP	FC1504 Clip Assembly (CP Finish: Purple)	
		Nominal toe load per clip = 10kN Material: Spring Steel (Sherardised) + Plastic (HVN) Corrosion Protection (CP) finish – see Terminology	30
057/ 048589	22433	FC1504 ZLR Clip Assembly (Standard Finish: Green, Blue Toe)	
		Nominal toe load per clip = 0kN Material: Spring Steel + Plastic (HVN) Used in Zero Longitudinal Restraint (ZLR) assemblies – see Terminology	SI
		Used only with studded EVA rail pads	
Not allocated	22433 CP	FC1504 ZLR CP Clip Assembly (CP Finish: Purple)	
		Nominal toe load per clip = 0kN Material: Spring Steel (Sherardised) + Plastic (HVN) Corrosion Protection (CP) finish – see Terminology	1
		Used only with studded EVA rail pads	

#### ightarrow Fastclip Rail Pads

PADS Number	/ Part No. /	Description	
Studded E	EVA Rail Pa	nds	
057/ 048278	8531	FC Studded Plastic Rail Pad for 56E1 Rail (Black)	
		Working Thickness 10 mm	5555
		Material: EVA Used on Fastclip steel sleepers 56E1 rail. Used in Zero Longitudinal Restraint (ZLR) assemblies – see Terminology.	
		Can be used with existing sleeper configurations to convert the assembly into a ZLR assembly.	
057/ 048077	9970	FC Studded Plastic Rail Pad for 60E2 Rail (Black)	
		Working Thickness 10 mm	A STATE OF THE PARTY OF THE PAR
		Material: EVA Used on Fastclip steel sleepers with 60E2 rail. Supersedes / interchangeable with pad type 7850.	
		Can be used with existing sleeper configurations to convert the assembly into a ZLR assembly.	3333
Studded F	Rubber Rai	l Pads	
057/ 048271	6650	FC Studded Rubber Rail Pad for 56E1 Rail (Black)	
		Working Thickness 10 mm Material: Natural Rubber	
		Used on Fastclip concrete sleepers with 56E1 rail.	
057/ 048254	8854	FC Studded Rubber Rail Pad for 60E2 Rail (Black)	
		Working Thickness 10 mm Material: Natural Rubber	
		Used on Fastclip concrete sleepers with 60E2 rail.	

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#### ightarrow Fastclip Insulators

PADS Number	/ Part No. /	Description	
057/ 048021	7551	FC Side post Insulator 8 mm (White)	/1
		Material: Plastic HVN	
		Used on G44, EG47, Series 560, 560H, 600, HH10 Mk2 and HH12 sleepers with 60E2 rail. Used on F41, 5F41, 5EF36 and Series 500 steel sleepers with 56E1 rail.	in the same of the
		Also used to replace obsolete insulator type 8914 previously used for hook-in shoulders with steel sleepers.	
057/ 048066	8690	FC Side post Insulator 10 mm (Black)	4
		Material: Plastic HVN	
		For use on the gauge side of the 56E1 rail when fitted to G44, EG47, Series 560, 560H, 600, HH10 Mk2 and HH12 sleepers.	
		Also used to replace obsolete insulator type 9374 previously used for hook-in shoulders with steel sleepers.	
057/ 048064	8582	FC Side post Insulator 16.4 mm (Blue)	1
		Material: Plastic (HVN)	
		For use on the field side of the 56E1 rail when fitted to G44, EG47, Series 560, 560H, 600, HH10 Mk2 and HH12 sleepers.	
		Also used to replace obsolete insulator type 9373 previously used for hook-in shoulders with steel sleepers.	

#### ightarrow PanFC Baseplate Anchors

DS mber	Assy No.	/	Descript	ion
Not Allocated	24191		24 mm A Screw	nchor
		-		up method on timber Sleeper ent List for Hold-Down Assembly
			Qty per	Anchor Assembly
			6163 4330	Ss5 Screw spike (24 mm) Double helical Spring Washer (24 mm)
				For installation of anchors refer to the assembly drawing or OMM.

#### ightarrow Anchor Parts

PADS Number	/ Part No.	Description	
Not Allocated	6163 6161	Screw Spike	Del.
		Material: Steel Finish: Galvanised Ss8 6161 Ss5 6163	The same of the sa
057/ 001964	11244	M24 Plain Washer	
		Material: Steel Finish: Galvanised	
Not Allocated	4330	Double Helical Spring Washer 24 mm (Fe6)	
		Material: Spring Steel Finish: Galvanised	



# Fastclip FCA

Fastolip FCA has been designed for use on slab tracks where vertical adjustment is required. The system is suitable for use with all forms of pre-cast elements (block, twin block or slab).

The system can be assembled at the slab production facility and delivered to site captive on the pre-cast element. The FCA System is a slab track variant of the standard Fastolip FC assembly used for ballast track. The clips, pads and insulators are fully interchangeable with the Fastolip assemblies for the concrete sleeper.

#### $\rightarrow$ FCA Assemblies (Slab Track)

PADS Number	/ Assy No. /	/ Description		
Not Allocated	16632	FCA FC1504 Cond 1436 mm gauge	crete Slab assembly for 56E1 rail	
		Qty per Rail Seat		
		8274 F 8854 F 20096 F C225/054-K1 F C225/162 A	C1504 Clip Assembly (Green) x2 C 11 mm Insulator (Blue) x2 C Studded Rubber rail pad x1 CA Shoulder x2 CA Coach screw x2 unchor insert precast into concrete block)	No.
Product Acceptance:	17610	Fastclip assemblie Types G44 and E0	sulators are fully interchangeable with es for the concrete sleeper, 647. crete Slab assembly for 60E2 rail	
PA005/ 006259		Qty per Rail Seat		
		8274 F 8854 F 20096 F C225/054-K1 F C225/162 A	C1504 Clip Assembly (Green) x2 C 11 mm Insulator (Blue) x2 C Studded Rubber rail pad x1 CA Shoulder x2 CA Coach screw x2 unchor insert precast into concrete block)	The state of the s
			sulators are fully interchangeable with es for the concrete sleeper, 647.	

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#### ightarrow FCA Clips

PADS Number	/ Part No. /	/ Description	
057/ 048048	14395	FC1504 Clip Assembly (Standard Finish: Green)	Dec.
		Nominal toe load per clip = 10kN Material: Spring Steel + Plastic (HVN)	30
057/ 048055	14395 CP	FC1504 Clip Assembly (CP Finish: Purple)	-
		Nominal toe load per clip = 10kN Material: Spring Steel (Sherardised) + Plastic (HVN) Corrosion Protection (CP) finish – see Terminology.	30
057/ 048589	FC1504 ZLR	FC1504 ZLR Clip Assembly (Standard Finish: Green, Blue Toe)	
		Nominal toe load per clip = 0kN Material: Spring Steel + Plastic (HVN) Used in Zero Longitudinal Restraint (ZLR) assemblies – see Terminology.	50
		Used only with studded EVA rail pads.	
Not allocated	FC1504 CP ZLR	FC1504 ZLR CP Clip Assembly (Standard Finish: Purple, Blue Toe)	
		Nominal toe load per clip = 0kN Material: Spring Steel (Sherardised) + Plastic (HVN) Corrosion Protection (CP) finish – see Terminology.	30

#### ightarrow FCA Shoulders

PADS Number	/ Part No. /	Description	
057/ 067009	20096	FCA Screw-down Shoulder	
		Material: Cast Iron (SGI) 0-10 mm of vertical adjustment Catalogue No. 057/067009, available only in CP (Sherardised) finish. Used for concrete slab track as part of the FCA System. The item superseded Shoulder Type 16427 and is fully interchangeable with the earlier type. FCA shoulders are screwed into a plastic dowel and used to transfer lateral loads. They are replaceable in track and to achieve height adjustment by progressive insertion of shims, are inserted below both shoulders and the rail.	
Shoulder f	or Vertical	l Adjustment	
Not Allocated	20097	FCA Screw-down Shoulder	
		Material: Cast Iron (SGI) For 10-20 mm of vertical adjustment	
		Use in conjunction with rail shim 19188 x1.	
Not Allocated	20098	FCA Screw-down Shoulder	
		Material: Cast Iron (SGI) For 20-30 mm of vertical adjustment	B.
		Use in conjunction with rail shim 19188 x2.	

#### ightarrow FCA Rail Pads

PADS Number	/ Part No. ,	Description	
057/ 048271	6650	FC Studded Rubber Rail Pad for 56E1 Rail (Black)	
		Thickness: 10 mm Material: Natural Rubber	
		For use on FCA Assembly 16632 (56E1 rail)	
057/ 048254	8854	FC Studded Rubber Rail Pad for 60E2 Rail (Black)	
		Thickness: 10 mm Material: Natural Rubber	
		For use on FCA Assembly 117610 (60E2 rail)	

#### ightarrow Fastclip Insulators

PADS Number	/ Part No.	Description	
057/ 048067	8691	FC Side Post Insulator 6 mm (Dark Green)	
		Material: Plastic HVN	
		For lateral rail adjustment	
Not allocated	9816	FC Side Post Insulator 7 mm (Light Blue)	4
		Material: Plastic HVN	
		For lateral rail adjustment	1
057/ 048021	7551	FC Side Post Insulator 8 mm (White)	/1
		Material: Plastic HVN	
		For lateral rail adjustment	0
Not allocated	8272	FC Side Post Insulator 9 mm (Orange)	4-
		Material: Plastic (HVN)	
		For lateral rail adjustment	

#### ightarrow Fastclip Insulators

PADS Number	/ Part No.	Description	
057/ 048066	8690	FC Side Post Insulator 10 mm (Black)	4-
		Material: Plastic HVN	
		For lateral rail adjustment	
Not allocated	8274	FC Side Post Insulator 11 mm (Dark Blue)	4
		Material: Plastic HVN	
		Used on both sides of the Pandrol FCA system for slab track installations.	
057/ 067011	8102	FC Side Post Insulator 12 mm (Red)	4
		Material: Plastic HVN	
		For lateral rail adjustment	
057/ 048118	8277	FC Side Post Insulator 13 mm (Yellow)	4-
		Material: Plastic (HVN)	
		For lateral rail adjustment	

#### ightarrow Fastclip Insulators

PADS Number	/ Part No.	Description	
Not Allocated	9556	FC Side Post Insulator 14 mm (Grey)	4
		Material: Plastic HVN	
		For lateral rail adjustment	
Not Allocated	8999	FC Side Post Insulator 15 mm (Light Green)	a
		Material: Plastic HVN	
		For lateral rail adjustment	
Not Allocated	9817	FC Side Post Insulator 16 mm (Light Blue)	4
		Material: Plastic HVN	
		For lateral rail adjustment	

#### ightarrow FCA Anchors

PADS Number	/ Part No. /	/ Description	
Not allocated	C225- 054-K1	FCA Coach Screw 24 mm	
		Material: Steel Finish: Galvanised	
Not allocated	C225/ 165	FCA Anchor Plastic Dowel Assembly	



#### ightarrow FCA Height Adjustment Shims

PADS Number	/ Part No. /	Description	
Not Allocated	21793	FCA Rail Seat Shim 10 mm	
		Material: Stainless Steel For 60E2 rail 19188-150	
		For 56E1 rail 19188-140	
Not Allocated	21793	FCA Height Adjustment Shims 1 & 2 mm Thick	
		Material: Stainless Steel For 60E2 rail 21793-150-01 (1 mm) 21793-150-02 (2 mm) For 56E1 rail 21793-140-01 (1 mm) 21793-140-02 (2 mm)	
Not Allocated	17418	FCA Height Adjustment Shims 3,4,5,6 & 10 mm Thick	
		Material: Plastic (HDPE) For 60E2 rail 17418-150-03 (3 mm) 17418-150-04 (4 mm) 17418-150-05 (5 mm) 17418-150-06 (6 mm) 17418-150-10 (10 mm)	
		For 56E1 rail 17418-140-03 (3 mm) 17418-140-04 (4 mm) 17418-140-05 (5 mm) 17418-140-06 (6 mm) 17418-140-10 (10 mm)	
Not Allocated	23123	FCA Spacer Plate 27 mm Thick	
		Material: Cast Iron (SGI) For 60E2 rail 23123-150-27 For 56E1 rail 22123-140-27 Both to be used in conjunction with a 3 mm conforming shim 23487.	
Not Allocated	23487	FCA Conforming Shim Height 3 mm Thick	
		Material: Plastic (EVA) For 60E2 rail 2 3487-150-03 For 56E1 rail 23487-140-03 Both to be used in conjunction with a 27 mm Spacer Plate 23123	



# Fastclip FCB

A fastening assembly which provides a captive Pandrol Fastolip rail fastening system mainly for ballastless track applications. The baseplate offers a very large range of both vertical and lateral adjustment in a configuration where these adjustments can be made very quickly and easily and with a minimum of additional components required.

The Pandrol Fastolip Baseplate is designed for use on either pre-cast concrete elements, direct pour concrete construction.

#### → FCB Baseplate Assemblies (Slab Track)

PADS Number	/ Assy No. /	Description	
DR (Doubl	le Resiliend	ce)	
057/ 002787	24075	FCB 2 Hole DR 1:20 Baseplate assembly for 56E1 rail for non-inclined concrete slab	61
		Baseplate size: 386 mm x 210 mm Hole Centres: 268 mm x 124 mm	CONTRACTOR OF THE PARTY OF THE
057/ 24076 002788	24076	FCB 2 Hole DR 1:20 Baseplate assembly for 60E2 rail for non-inclined concrete slab	d)
		Baseplate size: 386 mm x 210 mm Hole Centres: 268 mm x 124 mm	C CONTRACTOR OF THE PARTY OF TH
057/ 002789	24077	FCB 2 Hole DR Baseplate assembly for 56E1 rail for inclined concrete slab	d)
		Baseplate size: 386 mm x 210 mm Hole Centres: 268 mm x 124 mm	THE PARTY OF THE P
057/ 002790	24078	FCB 2 Hole DR Baseplate assembly for 60E2 rail for inclined concrete slab	d)
		Baseplate size: 386 mm x 210 mm Hole Centres: 268 mm x 124 mm	

#### ightarrow FCB Baseplate Assemblies (Slab Track)

PADS Number	/ Assy No. /	Description	
SR (Single	e Resilience	e)	
057/ 002791	24079	FCB 2 Hole SR 1:20 Baseplate assembly for 56E1 rail for non-inclined concrete slab	63
		Baseplate size: 386 mm x 210 mm Hole Centres: 268 mm x 124 mm	CONTRACTOR OF THE PARTY OF THE
057/ 002792	24080	FCB 2 Hole SR 1:20 Baseplate assembly for 60E2 rail for non-inclined concrete slab	63
		Baseplate size: 386 mm x 210 mm Hole Centres: 268 mm x 124 mm	C COLO
057/ 002793	24081	FCB 2 Hole SR Baseplate assembly for 56E1 rail for inclined slab track	82
		Baseplate size: 386 mm x 210 mm Hole Centres: 268 mm x 124 mm	(SD)
057/ 002794	24082	FCB 2 Hole SR Baseplate assembly for 60E2 rail for inclined slab track	ದೆ
		Baseplate size: 386 mm x 210 mm Hole Centres: 268 mm x 124 mm	C CON

#### ightarrow FCB Clips

PADS Number	/ Part No. /	/ Description	
057/ 048048	14395	FC1504 Clip Assembly (Standard Finish: Green)	Dec.
		Nominal toe load per clip = 10kN Material: Spring Steel + Plastic (HVN)	30
057/ 048055	14395 CP	FC1504 Clip Assembly (CP Finish: Purple)	
		Nominal toe load per clip = 10kN Material: Spring Steel (Sherardised) + Plastic (HVN) Corrosion Protection (CP) finish – see Terminology.	30
057/ 048589	22433	FC1504 ZLR Clip Assembly (Standard Finish: Green, Blue Toe)	
		Nominal toe load per clip = 0kN Material: Spring Steel + Plastic (HVN) Used in Zero Longitudinal Restraint (ZLR) assemblies – see Terminology. Used only with studded EVA rail pads.	de
		· ·	
Not allocated	22433 CP	FC1504 ZLR CP Clip Assembly (Standard Finish: (Purple, Blue Toe)	
		Nominal toe load per clip = 0kN Material: Spring Steel (Sherardised) + Plastic (HVN) Corrosion Protection (CP) finish – see Terminology.	30

#### P

#### ightarrow FCB Rail Pads

PADS Number	/ Assy No. /	Description	
DR (Double	e Resilienc	ce)	
057/ 002825	22333	FCB Studded Plastic Rail Pad for 56E1 Rail (Black)	0000
		Working Thickness: 10 mm Material: EVA	
		For 60E2 rail: 22333-150-10	
057/ 002826	22333	FCB Studded Plastic Rail Pad for 60E2 Rail (Black)	C.
		Working Thickness: 10 mm Material: EVA	
		For 56E1 rail: 22333-140-10	
SR (Single	Resilience	e)	
057/ 002826	22606	FCB Studded Rubber Rail Pad for 60E2 and 56E1 Rail (Black)	
		Working Thickness: 10 mm Material: Natural Rubber	
		For 60E2 rail: 22606-150-10	
057/ 002827	22606	FCB Studded Rubber Rail Pad for 60E2 and 56E1 Rail (Black)	
		Working Thickness: 10 mm Material: Natural Rubber	
		For 56E1 rail: 222606-140-10	

#### ightarrow FCB Insulators

/ Part No. /	Description	
24716- 08	8 mm FCB Side Post Insulator 8 mm (White)	
	Material: HVN	ATT
	For FCB baseplate assemblies with 60E2 rail. Fitted field and gauge side of the baseplate.	Part - The same of
24716- 11	11 mm FCB Side Post Insulator 11 mm (Dark Red)	
	Material: HVN	
	For FCB baseplate assemblies with 56E1 rail. Fitted gauge side of the baseplate.	No. of the last of
24716- 15	15 mm FCB Side Post Insulator 12 mm (Orange)	
	Material: HVN	
	For FCB baseplate assemblies with 56E1 rail. Fitted field side of the baseplate.	
	24716- 08 24716- 11	No.  24716- 08  8 mm FCB Side Post Insulator 8 mm (White)  Material: HVN  For FCB baseplate assemblies with 60E2 rail. Fitted field and gauge side of the baseplate.  24716- 11  11 mm FCB Side Post Insulator 11 mm (Dark Red)  Material: HVN  For FCB baseplate assemblies with 56E1 rail. Fitted gauge side of the baseplate.

#### ightarrow FCB Anchors

PADS Number	/ Assy No.	Description	Description		
DR (Doub	le Resilien	ce)			
057/ 002833					
		Top-down meth	hod on concrete slab track od on concrete slab track od on concrete slab track with grout plinth	all a	
		Components pe	er anchor assembly	9	
		C225/195-J08 11242 24156 24153 24152 22619 C225/237	(2 per FCB baseplate required) GS25 Anchor Screw (164mm) x 1 Disc Washer x1 Clamp Washer x1 Clamp Bush x1 Insulating Bush x1 Dowel Washer x1* GS25 Dowel Assembly x1*		
			e cast into concrete. Dowel Washer not required if nick Construction shim 22387.		

PADS Number	/ Assy No. /	/ Description	Description			
DR (Doubl	e Resilienc	:e)				
Not 24506 FCB Anchor Stud M24 A Allocated for DR Double Resilience						
		Top-down me Top-down me	d lethod on concrete slab track sthod on concrete slab track sthod on concrete slab track sthod on concrete slab track with grout plinth  per anchor assembly	46		
		11368 11242 24156 24153 24152 22619 11249-270	(2 per FCB baseplate required) M24 Nut x1 Disc Washer x1 Clamp Washer x1 Clamp Bush x1 Insulating Bush x1 Dowel Washer x1* M24 Anchor Stud Glue In x1*	ľ		

\*These items are cast into concrete. Dowel Washer not required if using a 10 mm thick Construction shim 22387.

#### ightarrow FCB Anchors

PADS Number	/ Part No. /	/ Description	
057/	GS195-	FCB GS25 Anchor Screw (164 mm)	
002834	J08	For Vertical rail adjustment 0 -10 mm Material: Steel Finish: Galvanized	-
057/	GS195-	FCB GS25 Anchor Screw (174 mm)	- 對
002835	J10	For Vertical rail adjustment 10 -20 mm	
057/ 002836	GS195- J12	FCB GS25 Anchor Screw (184 mm)	
002836	J12	For Vertical rail adjustment 20 -30 mm	
057/ 002837	GS195-	FCB GS25 Anchor Screw (194 mm)	1
002837	J14	For Vertical rail adjustment 30 -40 mm	
057/	GS195- J16	FCB GS25 Anchor Screw (204 mm)	-
002838		For Vertical rail adjustment 40 -50 mm	- 1
057/	GS195-	FCB GS25 Anchor Screw (214 mm)	11995
002839	J18	For Vertical rail adjustment 50 -60 mm	
057/ 002840	GS195-	FCB GS25 Anchor Screw (224 mm)	
002840	J20	For Vertical rail adjustment 60 -70 mm	
057/ 001962	11249	M24 Anchor Stud Glue In	
		Material: Steel Finish: Galvanised Lengths from 270 mm to 320 mm	

#### ightarrow FCB Anchors

PADS Number	/ Part No. /	Description	
057/ 002804	12412	Disc Washer	
		Material: Spring Steel Finish: Zinc Pass	
057/ 002845	24156	FCB Clamp Washer	
		Material: SGI Finish: TBC	
057/ 002843	24153	FCB DR Clamp Bush	
		Material: SGI Finish: TBC	
057/ 002842	24152	FCB DR Insulating Bush	
		Material: HVN Finish: Colour Natural	
057/ 002847	C225/ 238	FCB GS25 DR Dowel Assembly	8
		Material: Nylon, Steel & Foam Finish: Coloured Black and Natural	
057/ 002846	22619	FCB DR Dowel Washer	
002040		Dowel Washer not required if using a 10 mm thick Construction shim 22387. Material: SGI Finish: Natural	
057/ 001963	11368	M24 Nut	
		Material: Steel Finish: Galvanised	
		For use with anchor stud applications	
057/ 001964	11244	M24 Plain Washer	
		Material: Steel Finish: Galvanised	
		For use with anchor stud applications	

#### ightarrow FCB Anchors

PADS Number	/ Assy No. /	Description		
SR (Single	e Resilience	e)		
057/ 002833	24158		ew 25 mm Assembly silience assemblies	
		Top-down metho	nod on concrete slab track od on concrete slab track od on concrete slab track	SIP
		Components pe	r anchor assembly	35
		C225/195 - J06 GS25 12412 24156 24154 C225 263	(2 per FCB baseplate required) GS25 Anchor Screw (154 mm) x1 Washer x1 Clamp Washer x1 Clamp Bush x1 GS25 Dowel Assembly x1	Ī

PADS Number	/ Assy No. /	/ Description		
SR (Single	Resilience	e)		
Not Allocated	24507		ud M24 Assembly esilience assemblies	
		Top-down meth	hod on concrete slab track nod on concrete slab track nod on concrete slab track h	4
		Components p	er anchor assembly	_
		11368 GS25 12412 24156 24154 11249-270	(2 per FCB baseplate required) M24 Nut x1 Washer x1 Clamp Washer x1 Clamp Bush x1 M24 Anchor Stud Glue In x1	1

#### ightarrow FCB Anchors

/ Part No. /	Description	
C225/	FCB GS25 Anchor Screw (154 mm)	
195-J06	For Vertical rail adjustment 0-10 mm Material: Steel Finish: Galvanized	101
C225/	FCB GS25 Anchor Screw (164 mm)	167
195-308	For Vertical rail adjustment 10 -20 mm	- 11
C225/	FCB GS25 Anchor Screw (174 mm)	II.
195-310	For Vertical rail adjustment 20-30 mm	
C225/	FCB GS25 Anchor Screw (184 mm)	
195-312	For Vertical rail adjustment 30-40 mm	13
C225/ 195-J14	FCB GS25 Anchor Screw (194 mm)	
	For Vertical rail adjustment 40-50 mm	10
C225/ 195-J16	FCB GS25 Anchor Screw (204 mm)	
	For Vertical rail adjustment 50-60 mm	
C225/	FCB GS25 Anchor Screw (214 mm)	
142-718	For Vertical rail adjustment 60 -70 mm	
11249	M24 Anchor Stud Glue In	
	Material: Steel Finish: Galvanised Lengths from 270 mm to 320 mm	
	No.  C225/ 195-J06  C225/ 195-J08  C225/ 195-J10  C225/ 195-J12  C225/ 195-J14  C225/ 195-J16  C225/ 195-J18	C225/ 195-J06

#### ightarrow FCB Anchors

PADS Number	/ Part No. /	/ Description	
057/ 002804	12412	Disc Washer	
057/ 002845	24156	FCB DR/SR Clamp Washer	
057/ 002844	24154	FCB SR Clamp Bush	
057/ 002848	C225/ 263	FCB SR Dowel Assembly	
057/ 001963	11368	M24 Nut  Material: Steel Finish: Galvanised For use with anchor stud applications	
057/ 001965	11242	M24 Disc Spring  Material: Spring Steel Finish: Zinc Passivated  For use with anchor stud applications	9

#### ightarrow FCB Construction Shims

PADS Number	/ Part / No. /	Description	
057/ 002849	22628	3 mm Thick Conforming Pad (Black) SR only	
		For pre casted concrete elements (Bottom-Up Build Method) Material: EVA	
057/ 002850	22387	10 mm Thick Construction Shim Assembly (Grey)	
		For Concrete Pour (Top-Down Build Method) Material: HDPE + SGI	0
		Use can conjunction with FCB dowel assembly	9

#### ightarrow FCB Height Adjustment Shims

PADS Number	/ Part No. /	Description	
Not Allocated	Contact Pandrol	FCB Height Adjustment Shim 1 mm	
		Material: Steel	
Not Allocated	Contact Pandrol	FCB Height Adjustment Shim 2 mm	
		Material: Steel	
Not Allocated	Contact Pandrol	FCB Height Adjustment Shim 3 mm	
		Material: Plastic / Steel	
Not Allocated	Contact Pandrol	FCB Height Adjustment Shim 4 mm	
		Material: Plastic / Steel	
Not Allocated	Contact Pandrol	FCB Height Adjustment Shim 5 mm	
		Material: Plastic / Steel	
Not Allocated	Contact Pandrol	FCB Height Adjustment Shim 10 mm	•
	•	Material: Plastic / Steel	
057/ 002853	22518-20	FCB Height Adjustment Shim 20 mm	
		Material: SGI	
057/ 002854	22518-30	FCB Height Adjustment Shim 30 mm	•
		Material: HDPE Use in conjunction with SGI height shims 22518-10, 20 & 30. One shim needed between SGI height shim and concrete surface.	
057/ 002855	23407-05	FCB Height Adjustment Shim 5 mm	
		Material: HDPE Use in conjunction with SGI height shims 22518-20 & 30. One shim needed between SGI height shim and concrete surface.	



## Fastclip SFC

The Fastclip SFC baseplate system has been designed to easily transfer the advantages of the Pandrol Fastclip system to slab track applications. The captive fastening system makes it an ideal product for non-ballasted trackforms offering high levels of vertical and lateral adjustment.

The Pandrol Fastclip SFC baseplates are designed for use on wet pour top-down slabs, pre-cast blocks, sleepers, and plinths.

#### ightarrow SFC Baseplate Assemblies (Slab / Steel Structures)

PADS Number	/ Assy No.	Description	
057/ 001958	14903	SFC 4 Hole baseplate assembly for 56E1 1:20 rail for slab track and steel structures	12.50
		Baseplate size: 397 mm x 289 mm Hole centres: 304 mm x 225 mm	
		Uses an interchangeable 4-hole pattern - see Terminology.	C SIL
057/ 001959	15174	SFC 4 Hole baseplate assembly for 60E2 1:20 rail for slab track and steel structures	AP 50
		Baseplate size:397 mm x 289 mm Hole Centres: 304 mm x 225 mm	
		Uses an interchangeable 4-hole pattern - see Terminology.	E STO

#### ightarrow SFC Clips

PADS Number	/ Part No. ,	Description	
Not Allocated	15637	FC1503 Clip Assembly (Standard Finish: Black)	
		Nominal toe load per clip = 10kN. Material: Spring Steel + Plastic (HVN)	1
		Use for SFC baseplates assemblies only.	200
057/ 002029	15637 CP	FC1503 Clip Assembly (CP Finish: Blue)	
		Nominal toe load per clip = 10kN. Material: Spring Steel (Sherardised) + Plastic (HVN)	
		Use for SFC baseplates assemblies only. Corrosion Protection (CP) finish – see Terminology.	2
Not Allocated	15639	FC1503 ZLR Clip Assembly (Standard Finish: Black, Blue Toe)	
		Nominal toe load per clip = 0kN. Material: Spring Steel + Plastic (HVN) Used in Zero Longitudinal Restraint (ZLR) assemblies – see Terminology.	de
		Can be used with existing sleeper configurations to convert the assembly into a ZLR assembly.	
		Used only with studded EVA rail pads.	
Not Allocated	15639 CP	FC1503 ZLR Clip Assembly (CP Finish: Blue, Blue Toe)	
		Nominal toe load per clip = 0kN. Material: Spring Steel (Sherardised) + Plastic (HVN)	
		Zero Longitudinal Restraint (ZLR) assemblies allow longitudinal movement of the rail. Corrosion Protection (CP) finish – see Terminology.	0

#### ightarrow SFC Insulators

PADS Number	Part No.	Description	
057/ 048181	9284	SFC/VIPA SP Side Post Insulator 8 mm (White)	
		Material: HVN	439
		For 4-hole baseplate assemblies with 60E2 rail. Fitted field and gauge side of the baseplate.	
057/ 001975	10222	SFC/VIPA SP Side Post Insulator 9 mm (Yellow)	
		Material: HVN	
		For 4-hole baseplate assemblies with 56E1 rail. Fitted gauge side of the baseplate.	
057/ 001976	9991	SFC/VIPA SP Side Post Insulator 17.4 mm (Blue)	
		Material: HVN	
		For 4-hole baseplate assemblies with 56E1 rail. Fitted field side of the baseplate.	A Comment

#### ightarrow SFC Rail Pads

PADS Number	/ Part No. /	Description	
057/ 001989	10405	SFC/VIPA SP Studded Rubber Rail Pad for 60E2 and 56E1 Rail (Black)	
		Thickness: 10 mm Material: Natural Rubber	
		For SFC and VIPA SP 4-hole baseplate assemblies for either 60E2 or 56E1 rail.	
Not Allocated	12067	SFC/VIPA SP Studded Plastic Rail Pad for 60E2 and 56E1 Rail (Blue) for ZLR	
		Applications Thickness: 10 mm Material: EVA	
		For SFC and VIPA SP 4-hole baseplate assemblies for either 60E2 or 56E1 rail.	1









# Fastclip VIPA SP

VIPA SP is a resilient track support system that has been developed to attenuate the wheel / rail contact induced vibrations that are transferred from the rail to the supporting structure. The concept is based on providing support through two layers of resilient pads.

VIPA SP assemblies are available for fixation to timber, steel, and concrete supporting structures.

#### ightarrow VIPA SP Baseplate Assemblies (Slab / Steel Structures)

11308	VIPA SP Standard 4 Hole VIPA SP baseplate assembly for 56E1 rail 1:20 for slab track and steel structures	6
	Baseplate size: 400 mm x 289 mm Hole Centres: 304 mm x 225 mm	
	Uses an interchangeable 4-hole pattern - see Terminology.	Contract of the Contract of th
10435	VIPA SP Standard 4 Hole VIPA SP baseplate assembly for 60E2 1:20 rail for slab track and steel structures	can.
	Baseplate size: 400 mm x 289 mm Hole Centres: 304 mm x 225 mm	
	Uses an interchangeable 4-hole pattern - see Terminology.	C. Com
plications		
20759	VIPA SP Stiffened 4 Hole VIPA SP baseplate assembly for 56E1 rail 1:20 for slab track and steel structures	000
	Baseplate size: 400 mm x 289 mm Hole Centres: 304 mm x 225 mm	-
	Uses an interchangeable 4-hole pattern - see Terminology.	
20760	VIPA SP Stiffened 4 Hole VIPA SP baseplate assembly for 60E2 1:20 rail for slab track and steel structures (transition zones)	
	Baseplate size: 400 mm x 289 mm Hole Centres: 304 mm x 225 mm	C C
	Uses an interchangeable 4-hole pattern - see Terminology.	E solo
	plications 20759	Baseplate size: 400 mm x 289 mm Hole Centres: 304 mm x 225 mm Uses an interchangeable 4-hole pattern - see Terminology.  VIPA SP Standard 4 Hole VIPA SP baseplate assembly for 60E2 1:20 rail for slab track and steel structures  Baseplate size: 400 mm x 289 mm Hole Centres: 304 mm x 225 mm Uses an interchangeable 4-hole pattern - see Terminology.  plications  20759 VIPA SP Stiffened 4 Hole VIPA SP baseplate assembly for 56E1 rail 1:20 for slab track and steel structures  Baseplate size: 400 mm x 289 mm Hole Centres: 304 mm x 225 mm Uses an interchangeable 4-hole pattern - see Terminology.  20760 VIPA SP Stiffened 4 Hole VIPA SP baseplate assembly for 60E2 1:20 rail for slab track and steel structures (transition zones)  Baseplate size: 400 mm x 289 mm Hole Centres: 304 mm x 225 mm Uses an interchangeable 4-hole pattern -

#### ightarrow VIPA SP Baseplate Assemblies (Ballast)

Number	Assy No.	Description	
Concrete	Bearers /	Timber or Composite Sleepers	
057/ 001956	13788	VIPA SP Standard "Narrow" 4-hole baseplate assembly for 56E1 rail 1:20 for timber or concrete bearers	Carry.
		Baseplate size: 500 mm x 200 mm Hole Centres: 445 mm x 145 mm	
		Uses standard circular holes for timber sleepers, and the hole pattern is not interchangeable with standard baseplate configurations.	
057/ 001957	10601	VIPA SP Standard "Narrow" 4-hole baseplate assembly for 60E2 rail 1:20 for timber or concrete bearers	683
		Baseplate size: 500 mm x 200 mm Hole Centres: 445 mm x 145 mm	
		Uses standard circular holes for timber sleepers, and the hole pattern is not interchangeable with standard	18
		baseplate configurations.	
Special Ap	oplications		
Special Ap Not Allocated	oplications 20761		
Not .	•	VIPA SP Stiffened "Narrow" 4-hole baseplate assembly for 56E1 rail 1:20 for timber or concrete bearers for	
Not .	•	VIPA SP Stiffened "Narrow" 4-hole baseplate assembly for 56E1 rail 1:20 for timber or concrete bearers for Transition Zones on Ballast  Baseplate size: 500 mm x 200 mm	
Not .	•	VIPA SP Stiffened "Narrow" 4-hole baseplate assembly for 56E1 rail 1:20 for timber or concrete bearers for Transition Zones on Ballast  Baseplate size: 500 mm x 200 mm Hole Centres: 445 mm x 145 mm Uses standard circular holes for timber sleepers, and the hole pattern is not interchangeable with standard	
Not Allocated	20761	VIPA SP Stiffened "Narrow" 4-hole baseplate assembly for 56Et rail 1:20 for timber or concrete bearers for Transition Zones on Ballast  Baseplate size: 500 mm x 200 mm Hole Centres: 445 mm x 145 mm Uses standard circular holes for timber sleepers, and the hole pattern is not interchangeable with standard baseplate configurations.  VIPA SP Stiffened "Narrow" 4-hole baseplate assembly for 60E2 rail 1:20 for timber or concrete bearers for	

#### ightarrow VIPA SP Clips

PADS Number	/ Part No. ,	/ Description	
057/ 048048	14395	FC1504 Clip Assembly (Standard Finish: Green)	All and a second
		Nominal toe load per clip = 10kN. Material: Spring Steel + Plastic (HVN)	30
057/ 048055	14395 CP	FC1504 Clip Assembly (CP Finish: Purple)	
		Nominal toe load per clip = 10kN Material: Spring Steel (Sherardised) + Plastic (HVN) Corrosion Protection (CP) finish – see Terminology.	30
Not Allocated	22433	FC1504 ZLR Clip Assembly (Standard Finish: Green, Blue Toe)	
		Nominal toe load per clip = 0kN Material: Spring Steel + Plastic (HVN) Used in Zero Longitudinal Restraint (ZLR) assemblies – see Terminology.	60
		Used only with studded EVA rail pads.	
Not Allocated	22433 CP	FC1504 ZLR CP Clip Assembly (CP Finish: Purple, Blue Toe)	
		Nominal toe load per clip = 0kN Material: Spring Steel (Sherardised) + Plastic (HVN) Corrosion Protection (CP) finish – see Terminology.	30

#### ightarrow VIPA SP Insulators

PADS Number	/ Part No. ,	Description	
057/ 048181	9284	SFC/VIPA SP Side Post Insulator 8 mm (White)	
		Material: HVN	4
		For 4-hole baseplate assemblies with 60E2 rail. Fitted field and gauge side of the baseplate.	
057/ 001975	10222	SFC/VIPA SP Side Post Insulator 9 mm (Yellow)	
		Material: HVN	All Lands
		For 4-hole baseplate assemblies with 56E1 rail. Fitted gauge side of the baseplate.	
057/ 001976	9991	SFC/VIPA SP Side Post Insulator 17.4 mm (Blue)	
		Material: HVN	
		For 4-hole baseplate assemblies with 56E1 rail. Fitted field side of the baseplate.	The same of the sa

#### ightarrow VIPA SP Rail Pads

PADS Number	/ Part No. ,	Description	
057/ 001989	10405	SFC/VIPA SP Studded Rubber Rail Pad for 60E2 and 56E1 Rail (Black)	
		Thickness: 10 mm Material: Natural Rubber	
		For SFC and VIPA SP 4-hole baseplate assemblies for either 60E2 or 56E1 rail.	
Not Allocated	12067	SFC/VIPA SP Studded Plastic Rail Pad for 60E2 and 56E1 Rail (Blue) for ZLR	
		Applications Thickness: 10 mm Material: EVA	
		For SFC and VIPA SP 4-hole baseplate assemblies for either 60E2 or 56E1 rail.	1

### 7 Fastclip Handtools

#### ightarrow Hand Tools for FC, PANFC, FCA, FCB SFC & Vipa SP

PADS Number	/ Tool No. /	/ Description	
Not Allocated	AE 19914	Fastclip Over The Rail (Universal OTR) Clip Installer (Yellow)	-
		These tools react from the rail, meaning they are faster and safer because they are not prone to slipping from the shoulder. Compatible with a wide range of systems including FC, PANFC, FCA, FCB, VIPA-SP & SFC.	
		Supplied with a straight head and steel handle.	1000
039/ 047850	AE 18458	Fastclip Over The Rail (OTR) Clip Installer (Yellow)	
		These tools react from the rail, meaning they are faster and safer because they are not prone to slipping from the shoulder. Compatible with a wide range of systems including FC, FCA, VIPA-SP & SFC.	
		Supplied with a straight head and steel handle.	
111/ 107012	AE 21272	Insulated Fastclip Over The Rail (OTR) Clip Installer (Yellow/Orange)	1
		As per AE18458 but with a fully insulated handle.	
111/ 107012	AE 19906	Insulated Fastclip Over The Rail (OTR) Clip Installer for Limited Access Area (Yellow/Orange)	- Ton
		Used where access is limited such as adjacent to 3rd Rail. Supplied with a cranked head and fibreglass handle.	San Bu
039/ 047851	AE 16180	Fastclip Clip Extractor (White)	
		These tools react from the rail, meaning they are faster and safer because they are not prone to slipping from the shoulder. Compatible with a wide range of systems including FC, FCA, FCB, VIPA-SP & SFC.	
		Supplied with a straight head and steel handle.	
Not allocated	AE 18559	Insulated Fastclip Clip Extractor (White/Orange)	- 1
		As per AE16180 but with a fibreglass handle.	

#### ightarrow Hand Tools for FC, PANFC, FCA, FCB SFC & Vipa SP

PADS Number	/ Tool No.	Description	
039/ 016974	AE 18141	Fastclip Clip Rear Arch Extractor (White)	
		This tool is needed at IBJ's to extract clips which are shielded by the scalloped section of the joint. It is also unique to Fastclip FC.	ALTO VIEW
Not Allocated	AE 18144	Insulated Fastclip Clip Rear Arch Extractor (White/Orange)	
		As per AE18144 but with a fully insulated handle.	
039/ 047852	AE 17152	Fastclip Sleeper Lifter (Blue)	
		Suitable for use on Fastclip FC sleepers only.	
		The original version of the sleeper lifter can still be used in conjunction with the new installer where sleepers need to be lifted more than 20 mm.	7
Not Allocated	AE 18215	Insulated Fastclip Sleeper Lifter (Blue/Orange)	
		As per AE17152 but with a fully insulated handle.	*

#### ightarrow FC Stressing Rollers

PADS Number	/ Tool No.	Description	
094/ 018014	114- 0001	FC Stressing Roller (Blue)	
		For FC Sleeper and FCA Assemblies This is a multi-function stressing roller for FC clip types. It combines both the side and under roller requirements for stressing rail. It also incorporates a lift function removing the need for track jacks.	
		Cannot be used on FCB baseplate assemblies.	
Not Allocated	AE 18132	Vipa SP and Fastclip SFC Baseplate Side Roller (Yellow/Orange)	
		Hooks over the shoulder on the inside of the track curve and tightens using the screw to adjust the ball-bearing to touch the web of the rail. Use at least one roller every 10 rail seats, depending upon the severity of the curve.	
Not Allocated	AE 17499	Vipa SP and Fastclip SFC Baseplate Under Roller (White)	0
		This is a simple wire roller, which fits on top of the rail pad once the rail has been lifted out of the rail seat. It is a low friction roller designed to provide an even distribution of the tension from the hydraulic stressing jacks. It should be fitted at least at 1 in 10 baseplates during the stressing pull. The handle should be on the opposite side from direction of the pull.	





Vanguard

Vanguard provides a rail fastening system with very low vertical dynamic stiffness that leads to high levels of vibration isolation without significant dynamic gauge widening under traffic. The significant reduction of vibration and secondary noise makes it ideal for applications in the most sensitive areas to these environmental concerns.

Pandrol Vanguard assemblies are suitable for application on concrete or timber sleepers, slab track, bridges, tunnels, and viaducts.

#### ightarrow Vanguard Assemblies (Slab / Steel Structures)

NR Sleeper Code /	/ Assy No. /	Description	
Not Allocated	10853	Vanguard 4-hole Baseplate Assembly for 56E1 rail	
		Qty per Rail Seat	
		10396 Vanguard Baseplate 1:20 x1 9413 Vanguard Side Bracket for 56E1 rail x2 9705 Vanguard Hook in Shoulder x2 9242 Vanguard Locking Wedge x2 9456 Vanguard Side Rubber for 56E1 rail x2 9766 Vanguard Bump Stop Pad x1 7920 Vanguard Retention Clip x2	O CONTRACTOR OF THE PARTY OF TH
Not	10395	Baseplate size: 405 mm x 288 mm Hole Centres: 304 mm x 225 mm  Vanguard 4-hole Baseplate Assembly	•
Allocated		for 60E2 rail	
		Qty per Rail Seat	
		10396 Vanguard Baseplate 1:20 x1 9765 Vanguard Hook in Shoulder x2 9705 Vanguard Hook in Shoulder x2 9242 Vanguard Locking Wedge x2 9769 Vanguard Side Rubber for 60E2 rail x2 9766 Vanguard Bump Stop Pad x1 27920 Vanguard Retention Clip x2	
		Baseplate size: 405 mm x 288 mm Hole Centres: 304 mm x 22 mm	

#### ightarrow Vanguard Hand Tools

PADS Number	/ Part No. ,	Description	
057/ 060022	10396	Vanguard Standard 4-hole baseplate 1:20	
		Material: Cast Iron (SGI) Finish: Natural, or Painted Black	
		Standard black paint finish can be omitted where fire regulations apply.	
057/ 060023	9705	Vanguard Hook-In Shoulder	90
		Material: Cast Iron (SGI) Finish: Natural, or Painted Black	
		Standard black paint finish can be omitted where fire regulations apply.	
057/ 060025	9765	Vanguard Side Plate for 60E2 rail	
		Material: Cast Iron (SGI) Finish: Natural, or Painted Black	1
		Standard black paint finish can be omitted where fire regulations apply.	
057/ 048350	9413	Vanguard Side Plate for 56E1 rail	
		Material: Cast Iron (SGI) Finish: Natural, or Painted Black	1
		Standard black paint finish can be omitted where fire regulations apply.	

#### ightarrow Vanguard Parts

PADS Number	/ Part No.	Description	
057/ 060026	9242	Vanguard Locking Wedge	
		Material: Cast Iron (SGI) Finish: Natural, or Painted Black	Control of the last
		Standard black paint finish can be omitted where fire regulations apply.	
057/ 060027	9769	Vanguard Side Rubber Assembly for 60E2 rail (Black)	
		Material: Natural Rubber / Steel	
		The rubber is permanently bonded to a steel backing plate which fits only in the correct orientation into the side arm.	
057/ 048334	9456	Vanguard Side Rubber Assembly for 56E1 Rail (Black)	
		Material: Natural Rubber / Steel	
		The rubber is permanently bonded to a steel backing plate which fits only in the correct orientation into the side arm.	
057/ 048335	7920	Vanguard Retention Clip (Yellow)	
		Material: Spring Steel	
057/ 060024	9766	Vanguard Bump Stop Pad (Black)	
		Material: Natural Rubber	
		The pad provides a cushion if the rail moves through the air gap between the foot of the rail and the baseplate. This will rarely happen in practice.	

#### ightarrow Vanguard Parts

PADS Number	/ Tool No. ,	Description	
Not Allocated	AE 21130	Vanguard Lightweight (CE) Clamping Frame Assembly	AV AL
		Vanguard Installer / Extractor Clamping Tool	4
		Either the Electric Pump AE or Hand Pump AE can be used with the Lightweight (CE) Clamping Tool Assembly.	
		Supplied with separate and detailed operating instructions.	A P
Not Allocated	AE 23902	Vanguard Clamp Tool Electric (CE) Battery Pump Assembly	<u> </u>
		Use in conjunction with Vanguard Clamp tool AE21130 only.	1 4
		Delivers an increased productivity rate and an automatic pressure setting, which is an improvement over the hand-operated pump. Supplied with separate and detailed operating instructions.	
Not Allocated	AE 23758	Vanguard Clamp Tool Hydraulic (CE) Hand Pump Assembly	
		Use in conjunction with Vanguard clamp frame AE21130 or as a pump replacement for AE17207	
		Supplied with separate and detailed operating instructions.	



Vanguard Clamping Frame c/w Hand pump

Vanguard Installer / Extractor Clamping Tool

Supplied with separate and detailed operating instructions.





# Components

Additional common components used on the SFC, VIPA SP and Vanguard assemblies for installation and maintenance work. All the components have a proved record in track environment.

Common

#### ightarrow SFC, VIPA SP and Vanguard Baseplate Anchors

PADS Number	/ Assy No.	Descript	ion
Not Allocated	24187	M24 Glue Assembly	in Anchor Stud
			p method on pre-cast concrete slab track and nethod on concrete slab track with grout plinth.
		Qty per A	Anchor Assembly
		11249 11368 11244 11242 11032- 24 9978	M24 Glue in Anchor Stud x1* M24 Hex Head Nut x1 M24 Flat Washers x2 M24 Disc Springs x2 Top-Hat Bush: (Black) x 1 Serrated Washer x1 Construction Shim11361 (poured epoxy grout) Conforming pad10401 (on pre-cast concrete)
			* Glue-in anchor studs are available in different lengths depending on application.
			For installation of anchors refer to the assembly drawing or OMM.
Not Allocated	24188	M24 Cast Assembly	in Anchor Stud
			p method on pre-cast concrete slab track and nethod on direct pour concrete slabs.
		Qty per A	Anchor Assembly
		20390 11368 11244 11242 11032- 24 9978	M24 Glue in Anchor Stud x1* M24 Hex Head Nut x1 M24 Flat Washers x2 M24 Disc Springs x2 Top-Hat Bush: (Black) x 1 Serrated Washer x1
		9978	Construction Shim11361 (poured epoxy grout) Conforming pad10401 (on pre-cast concrete)
			* Glue-in anchor studs are available in different lengths depending on application.
			For installation of anchors refer to the assembly drawing or OMM.

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#### ightarrow SFC, VIPA SP and Vanguard Baseplate Anchors

PADS Number	/ Assy No.	/ Description	
Not Allocated	24189	M24 Anchor Bolt	
		Bottom-up method on steel deck Component List for Hold-Down Assembly	S. BELL
		Qty per Anchor Assembly	
		13110 M24 Hex Head Bolt x1* 11244 M24 Flat Washers x2 11242 M24 Disc Springs x2 11032-24 Top-Hat Bush (Black) x1 9978 Serrated Washer x1 11368 M24 Hex Head Nut x1	
		* Anchor bolts are available in different lengths depending on application. For installation of anchors refer to the assembly drawing or OMM.	
Not Allocated	10892	23 mm Screw c/w Plastic Dowel Anchor Assembly	
		Bottom-up method on precast concrete slab track and top-down method on concrete slab track.	
		Qty per Anchor Assembly	All and a second
		10886-23 23 mm Screw x1 11244 M24 Flat Washers x2 11242 M24 Disc Springs x2 11032-23 Top-Hat Bush (Yellow) x1 9978 Serrated Washer x1 10887 Plastic Dowel x1	
		Slab track concrete poured to beneath the baseplate or set with concrete sleepers.	1
		Construction Shim11361; (wet poured concrete)	
		Conforming pad10401;(on precast concrete)	
		For installation of anchors refer to the assembly drawing or OMM.	

#### ightarrow SFC, VIPA SP and Vanguard Baseplate Anchors

Not Allocated	24190	M24 Bolt c/w Metal Insert Anchor Assembly  Bottom-up method on precast concrete slab track and top-down method on concrete slab track.  Qty per Anchor Assembly		
				26
		13110 11244 11242 11032-24 9978 9744	M24 Hex Head Bolt x1 M24 Flat Washers x2 M24 Disc Springs x2 Top-Hat Bush (Black) x1 Serrated Washer 1 M24 Metal Insert x1	
			Construction Shim11361 (wet poured concrete) Conforming pad10401 (on pre-cast concrete)	
			For installation of anchors refer to the assembly drawing or OMM.	
Not Allocated	24191	24 mm Anchor Screw		2
		Bottom-up method on timber Sleeper Component List for Hold-Down Assembly		- 5
		Qty per Anchor Assembly		-
		6163 4330	Ss5 Screw spike (24 mm) Double helical Spring Washer (24 mm)	W
			For installation of anchors refer to the assembly drawing or OMM.	#

#### ightarrow Anchor Parts

PADS Number	/ Part No. /	Description	
057/ 001962	11249	M24 Anchor Stud Glue In	
		Material: Steel Finish: Galvanised Lengths from 225 mm to 320 mm	
Not Allocated	20390	M24 Anchor Stud Cast In	
		Material: Steel Finish: Galvanised Length 235 mm	
057/ 001970	13110	M24 Hex Head Bolts	
		Material: Steel Finish: Galvanised Lengths from 140 mm to 210 mm	
057/ 001972	10086	23 mm Anchor Screw	
		Material: Steel Finish: Galvanised This anchor screw can be used for vertical adjustment of +15 mm. For adjustment between +16 and +30 mm, please order anchor screw 12671.	

#### ightarrow Anchor Parts

PADS Number	/ Part No.	Description	
Not Allocated	6163 6161	Screw Spike	
		Material: Steel Finish: Galvanised Ss8 6161 Ss5 6163	THE PROPERTY AND ADDRESS OF
057/ 048034	105- 0051	Hole repair Coil Standard	44.
		Pandrol Coil for refurbishment of timber sleeper hole to improve pull out strength, torque of the Screw spike and dynamic gauge performance of baseplate on timber.	ellum
057/ 048298	105- 0052	Hole repair Coil Large	4.
		Pandrol Coil for refurbishment of timer sleeper hole to improve pull out strength, torque of the Screw spike and dynamic gauge performance of baseplate on timber.	eeuuu
057/ 001971	9744	M24 Metal Insert for concrete slab	
		Material: Cast Iron Finish: Natural or blue epoxy (as shown) finish is optional.	
		Used in conjunction with M24 Hex Head Bolts 13110	

#### ightarrow Anchor Parts

PADS Number	/ Part No. ,	Description	
057/ 001973	10887	Nylon Dowel for concrete slab	_
		Material: Steel Finish: Coloured Black	
		Used in conjunction with 23 mm Anchor Screw 10886	
057/ 001963	11368	M24 Nut	0.000
		Material: Steel Finish: Galvanised	
057/ 001964	11244	M24 Plain Washer	
		Material: Steel Finish: Galvanised	
057/ 001965	11242	M24 Disc Spring	
		Material: Spring Steel Finish: Zinc Passivated	

#### ightarrow Anchor Parts

PADS Number	/ Part / No. /	/ Description	
Not Allocated	4330	Double Helical Spring Washer 24 mm (Fe6)	
		Material: Spring Steel Finish: Galvanised	3
057/ 001947	11032- 23	Plastic Top Hat Bush 23 mm	twi
		Material: Nylon Finish: Coloured Yellow For use with 23 mm Anchor Screw 10886 only	
057/ 001966	11032- 24	Plastic Top Hat Bush 24 mm	
		Material: Nylon Finish: Coloured Black	
057/ 001998	9978	Serrated Washer	
		Material: Cast Iron Finish: Painted Black	
		Paint can be omitted in locations where fire regulations apply.	man 2

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#### ightarrow SFC, VIPA SP and Vanguard Baseplate Shims

PADS Number	/ Part No. /	Description	
057/ 001968	10401	3 mm Thick Conforming Pad	
		Material: LLDPE Finish: Coloured White	
		For pre casted concrete and steel decks	
Not Allocated	20830	3 mm Thick Conforming Pad	
		Material: EVA Finish: Black	
Not Allocated	10603	3 mm Thick Narrow Vipa Baseplates	<b>A</b>
		Material: LLDPE Finish: Coloured White	
		For pre casted concrete and steel decks	
Not Allocated	18983	3 mm Thick Narrow Vipa Baseplates	
		Material: EVA Finish: Black	
057/ 010974	11361	10 mm Thick Construction Shim	
		Material: HDPE Finish: Coloured Grey	
		For poured concrete and grout	
057/ 010950	14954-1	1 mm Thick Height Adjustment Shim (Half) with Slotted Holes	
		Qty 2 required. Material: Stainless Steel Finish: Natural	
057/ 001951	14954-2	2 mm Thick Height Adjustment Shim (Half) with Slotted Holes	
		Qty 2 required. Material: Stainless Steel Finish: Natural	

#### ightarrow SFC, VIPA SP and Vanguard Baseplate Shims

PADS Number	/ Part No. /	Description
057/ 001952	14953-3	3 mm Thick Height Adjustment Shim (Half) with Slotted Holes
		Qty 2 required. Material: HDPE Finish: Coloured Black
057/ 001953	14953-5	5 mm Thick Height Adjustment Shim (Half) with Slotted Holes
		Qty 2 required. Material: HDPE Finish: Coloured Black
057/ 001954	14953-10	10 mm Thick Height Adjustment Shim (Half) with Slotted Holes
		Qty 2 required. Material: HDPE Finish: Coloured Black
Not Allocated	15850-1	1 mm Thick Height Adjustment Shim (Full)
		Material: Stainless Steel Finish: Natural
Not Allocated	15850-2	2 mm Thick Height Adjustment Shim (Full)
		Material: Stainless Steel Finish: Natural
057/ 001969	10854-3	3 mm Thick Height Adjustment Shim (Full)
		Material: HDPE Finish: Coloured Black
057/ 001948	10854-5	5 mm Thick Height Adjustment Shim (Full)
		Material: HDPE Finish: Coloured Black
057/ 001949	10854-10	10 mm Thick Height Adjustment Shim (Full)
		Material: HDPE Finish: Coloured Black

For Special Applications, shims with a thickness of 4mm, 6mm, 15 mm, 20 mm and 25 mm are available on request.



Re System

The Re system delivers an assembly with faster installation times and a reduced number of components when compared to a traditional e-clip equivalent. This can lead to more productive engineering possessions for track refurbishment.

With the Pandrol Re system the rail pad is supplied with the side post insulators already attached, reducing time and labour when laying out and installing the components on site.

#### ightarrow Re Sleeper Assemblies (Ballast)

leepers R	Renewals		
14615	Re1609 Concrete Sleeper Assembly for 56E1 rail 1432 mm Gauge		
	Qty per	Rail Seat	
	14616 14229	Re1609 Clip Assembly x2 Rail Pad Assembly x1	
		For re-railing operations.	<b>***</b>
16568			
	Qty per Rail Seat		
	15417-7 14229	Re1801-7 Clip Assembly x2 Rail Pad Assembly x1	
		For re-railing, or re-padding, or relaying with serviceable sleepers to achieve TSI compliance.	
15955			
	Qty per	Rail Seat	
	15417-10 15946	Re1801-10 Clip Assembly x2 Rail Pad Assembly x1	CO. C
		For re-railing, or re-padding, or relaying with serviceable sleepers to achieve TSI compliance.	100
	16568	1432 mm  Qty per l 14616 14229  16568 Re1801-7 1432 mm  Qty per l 15417-7 14229  15955 Re1801-11 1432 mm  Qty per l 15417-10	1432 mm Gauge  Qty per Rail Seat  14616 Re1609 Clip Assembly x2 Rail Pad Assembly x1 For re-railing operations.  16568 Re1801-7 Concrete Sleeper Assembly for 56E1 rail 1432 mm Gauge  Qty per Rail Seat  15417-7 Re1801-7 Clip Assembly x2 Rail Pad Assembly x1 For re-railing, or re-padding, or relaying with serviceable sleepers to achieve TSI compliance.  15955 Re1801-10 Concrete Sleeper Assembly for 60E2 rail 1432 mm Gauge  Qty per Rail Seat  15417-10 Re1801-10 Clip Assembly x2 15946 Rail Pad Assembly x1 For re-railing, or re-padding, or relaying with

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### ightarrow Re clips

PADS Number	/ Assy No. /	/ Description	
057/ 048469	14616	Re1609 Clip Assembly (Standard Finish: Red)	1
		Nominal toe load per clip = 9kN Material: Spring Steel + Plastic (HVN) Used on F23 to F27, EF28, 5EF28, W402 sleepers for re-railing operations.	NO.
		Used in conjunction with pad type 14229.	
057/ 048467	14616 CP	Re1609 Clip Assembly (CP Finish: Grey)	
		Nominal toe load per clip = 9kN Material: Spring Steel (Sherardised) + Plastic (HVN) Corrosion Protection (CP) finish - see Terminology. Used on F23 to F27, EF28, 5EF28, W402 sleepers for re-railing operations. Used in conjunction with pad type 14229.	50
057/ 048510	15417-7	Re1801-7 Clip Assembly (Standard Finish: Blue)	
		Nominal toe load per clip = 9kN Material: Spring Steel + Plastic (HVN) Used on F23 to F27, EF28, SEF28, W402 sleepers for re-railing operations.	NA.
		Used in conjunction with pad type 15946.	
057/ 048511	15417 -7CP	Re1801-7 Clip Assembly (CP Finish: Black)	
		Nominal toe load per clip = 9kN Material: Spring Steel (Sherardised) + Plastic (HVN) Corrosion Protection (CP) finish – see Terminology. Used on F23 to F27, EF28, 5EF28, W402 sleepers for re-railing operations.	<n< td=""></n<>
		This clip type must be used in conjunction with pad type 14229.	

### ightarrow Re clips

PADS Number	/ Assy No. /	Description	
057/ 048519	15417 -10	Re1801-10 Clip Assembly (Standard Finish: Green)	
		Nominal toe load per clip = 9kN Material: Spring Steel + Plastic (HVN) Used on F40 and SF40 sleepers for re-railing operations.	Na
		Used in conjunction with composite pad type 15946, which has integral side insulators.	
057/ 048538	15417 -10CP	Re1801-10 Clip Assembly (CP Finish: Purple)	
		Nominal toe load per clip = 9kN Material: Spring Steel (Sherardised) + Plastic (HVN) Used on F40 and SF40 sleepers for re-railing operations.	
		Used in conjunction with composite pad type 15946, which has integral side insulators.	

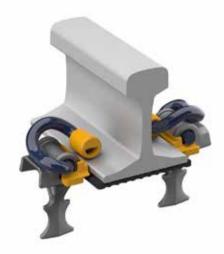
#### ightarrow Re rail pads

PADS Number	/ Part No. /	Description	
057/ 048470	14229	Re Studded Plastic Rail Pad Assembly for 56E1 Rail	400
		Working Thickness: 8 mm Material: EVA Bonded to HVN side insulators of 5.5 mm thick.	
		Used with Re1609 clip for re-railing and to replace the older thin pads and orange insulators on older sleeper types F23 to F27, EF28, 5EF28, W402, HH10 (Mk1).	
057/ 048545	15946	Re Studded Rubber Re Rail Pad Assembly for 56E1 Rail	
		Working Thickness: 10 mm Material: Natural Rubber bonded to blue HVN side insulators of 8 mm thick.	
		Used with Re1801-10 clips for re-railing, or re-padding, or serviceable sleeper renewals on sleeper Types F40 and 5F40.	
Not Allocated	24007	Re Studded Rubber Re Rail Pad Assembly for 56E1 Rail	
		For Gauge Management Working Thickness: 10 mm Material: Natural Rubber bonded to green and natural side insulators of 6 mm and 10 mm thick.	
Not Allocated	21536	Re Studded Plastic Re Rail Pad Assembly for 56E1 Rail	
		Working Thickness: 10 mm	
		Material: EVA bonded to blue HVN side insulators of 8 mm thick.	- 333330
		Used with Re1801-10 clips for re-railing, or re-padding, or serviceable sleeper renewals on sleeper Types F40 and 5F40.	2.4
Not Allocated	24166	Re Studded Plastic Re Rail Pad Assembly for 56E1 Rail	
		For Gauge Management Working Thickness: 10 mm Material: Natural Rubber bonded to green and natural side insulators of 6 mm and 10 mm thick.	

#### ightarrow Re Clip Hand Tools

PADS Number	/ Tool No.	Description	
039/ 042748	AE 18597	e-Clip PanPuller Type C (Yellow) For Re1600 clips	
		It is recommended that the hook of the PanPuller should be checked with a Go / No Go gauge periodically, to minimise the risk of slippage. A wear gauge is available to assess the condition of the hooks: Pandrol No. AE17260.	
		Replacement hooks are available: Pandrol AE17188 (Catalogue No. 039/042743)	
039/ 040129	AE 19657	Insulated Re PanPuller - Insulated Handle (Yellow/Orange) for Re1600 clips	
		As per AE18597 but with a fully insulated 35 mm handle with T cross bars for improved ergonomic and safer use.	
039/ 042743	AE 17188	e-Clip PanPuller replacement hook (Yellow) for Re1800 clips	





## ePlus

The ePlus system uses Pandrol's tried and trusted e-Clip technology, but with less components to handle. The integrated toe insulator on the ePlus clip allows a degree of roll freedom with minimal wear, and the sidepost insulator has an enhanced life span thanks to its separation from the toe insulator. ePlus has been designed for use on lines where there is an increased amount of rail movement or heavy traffic. ePlus is also used on switches and crossings where optimised performance is required.

#### ightarrow ePLUS Sleeper Assemblies (Ballast)

NR Sleepe Code	r / Assy No.	Description	
Concrete	Sleepers	Renewals	
F23 F25	12231	eP20127 Concrete Sleeper Assembly for 56E1 rail 1432 mm Gauge	
F27 EF28		Qty per Rail Seat	
EF29 EF33 NR56V		24005 eP20127 Clip Assy x2 9286 Studded Rubber Rail Pad 8 mm x1 9132 eP Insulator 5.5 mm x2	
EG49 RT60 NR60	9917	eP20129 Concrete Sleeper assembly for 60E2 rail	0
MINOO		Qty per Rail Seat	
		24006 eP20129 Clip Assembly x2 9328 Studded Rubber Raii Pad x1 9875 eP Insulator 8 mm x2	
Steel Slee	epers		
W402	9134	eP20127 Steel Sleeper assembly for 56E1 rail	- 0
		Qty per Rail Seat	
		24005 eP20127 Clip Assy x2 2061/3 Rail Pad x1 9132 eP Insulator 5.5 mm x2	

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#### ightarrow ePLUS Clips

PADS Number	/ Assy No. /	/ Description	
057/ 048237	24005	eP20127 Clip Assembly (Standard Finish: Red)	
		Nominal toe load per clip = 12.5 kN Material: Spring Steel + Plastic (HVN)	50
057/ 048307	24005 CP	eP20127 CP Assembly (CP Finish: Grey)	
		Nominal toe load per clip = 12.5 kN Material: Spring Steel (Sherardised) + Plastic (HVN)	~
		Corrosion Protection (CP) finish – see Terminology.	30

#### ightarrow ePLUS Clips

PADS Number	/ Assy No. /	Description	
057/ 048236	24006	eP20129 Clip Assembly (Standard Finish: Green)	
		Nominal toe load per clip = 12.5 kN Material: Spring Steel + Plastic (HVN)	50
057/ 048308	24006 CP	eP20129 CP Clip Assembly (CP Finish: Blue)	
		Nominal toe load per clip = 12.5 kN Material: Spring Steel (Sherardised) + Plastic (HVN)	
		Corrosion Protection (CP) finish – see Terminology.	
057/ 048252	9871	eP20130 Clip Assembly (Standard Finish: Yellow)	
		Nominal toe load per clip = 12.5 kN Material: Spring Steel + Plastic (HVN) Left hand version of eP20129.	
057/ 048309	9871 CP	eP20130CP Clip Assembly (CP Finish: Purple)	
		Nominal toe load per clip = 12.5 kN Material: Spring Steel (Sherardised) + Plastic (HVN) Left hand version of eP20129CP.	
		Corrosion Protection (CP) finish – see Terminology.	0

#### ightarrow ePlus Rail Pads

PADS Number /	/ Part No. /	/ Description	
Special Ap	plications		
057/ 048441	9286	eP Studded Rubber Rail Pad	
		Thickness: 8 mm Material: Natural Rubber	
		Used with eP20127 clip on F23, F25, F27, EF28, EF29, EF33 sleepers and NR56V.	
057/ 048293	9328	eP Studded Rubber Rail Pad	
		Thickness: 10 mm Material: Natural Rubber	
		Used on e-Plus EG49, RT60 and NR60 S&C layouts.	
057/ 048521	2061/3	Plain Plastic Rail Pad	
		Thickness: 5.5 mm Material: EVA	
		Used with W402 sleepers and PAN baseplates.	
		Can also be used with concrete sleeper types: F23, F24, EF25, F27, EF28, EF32, EF33, F34, F35.	

#### ightarrow ePlus Insulators

PADS Number	/ Part No.	/ Description	
057/ 048111	9132	eP Sidepost Insulator 5.5 mm (Blue)	
		Material: HVN	
		Used with eP20127 clip on F23, F25, F27, EF28, EF29, EF33, W402 sleepers and NR56V S&C.	1
057/ 048294	9875	eP Sidepost Insulator 8 mm (White)	
		Material: HVN	
		Used with eP20129 clips on EG49 sleepers, NR60 S&C and RT60.	-
057/ 048114	9877	eP Sidepost Insulator 10 mm (Black) for Gauge Management	
		Material: HVN	
		Used for EG49 and NR60 S&C.	-
057/ 048115	9876	eP Sidepost Insulator 6 mm (Green) for Gauge Management	
		Material: HVN	
		Used for EG49 and NR60 S&C.	6

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#### ightarrow ePlus Clip Hand Tools

PADS Number	/ Tool No. ,	Description	
111/ 120575	AE 18929	eP PanPuller (Red/Yellow)	V 3
		For retrofitting eP20127 clips to sleeper types: F27, EF28, 5EF28, and for the new designs to NR56V.	
		It is recommended that the hook of the e-PLUS PanPuller should be checked with a Go / No Go gauge periodically, to minimise risk of slippage. A wear gauge is available to assess the condition of the hooks: Pandrol No. AE17260.	0
		Replacement hooks are available: Pandrol No. AE18069	
Not Allocated	AE 21269	Insulated eP PanPuller (Red/Yellow/Orange)	
		As per AE18929 but with a fully insulated handle.	
Not Allocated	AE 18069	eP PanPuller replacement hook (Yellow)	
		For use with AE18929 and AE21269.	0

#### ightarrow ePlus Clip Hand Tools

PADS Number	/ Tool No.	Description	
039/ 042749	AE 17256	eP PanPuller (White)	
		The tool is used with the eP20129 green or eP20130 yellow e-PLUS clips, mostly with RT60 and NR60 layouts.	1
		It is recommended that the hook of the e-PLUS PanPuller should be checked with a Go / No Go gauge, to minimise the risk of slippage. A wear gauge is available to assess the condition of the hook: Pandrol No. AE17260.	9/7
		Replacement hooks are available: Pandrol AE17258.	100
Not Allocated	AE 21270	Insulated eP PanPuller (White/Orange)	1
		As per AE18292 but with a fully insulated handle.	
			A.
Not Allocated	AE 17258	eP PanPuller replacement hook (White)	
		For use with AE17256 and AE21270.	



# e-Clip & PR Clips

The original Pandrol e-Clip and PR clips have stood the test of time all around the world thanks to their geometric design and ease of installation. They have been used across hundreds of applications, covering virtually every possible known rail section. Today's Pandrol e-Clips and PR clips are an evolution of time-tested technologies, which have safely carried the world's rail passengers and freight for decades.

#### $\rightarrow$ e-Clip Assemblies (Ballast)

NR Sleeper Code	/ Assy No. /	/ Description	
Discontinu	ued / Serv	iceable Older Concrete Sleeper	
EG49	10273	e2007 Concrete Sleeper Assembly for 56E1 rail 1436 mm Gauge	
		Qty per Rail Seat	
		2759 e2007 Clips x2 5197 Rail Pad x1 10274 Insulator (Red) Field Side x1 10275 Insulator (Yellow) Gauge Side x1	
EG49	10273	e2007 Concrete Sleeper Assembly for 60E2 rail 1438 mm Gauge	
		Qty per Rail Seat	
		2759 e2007 Clips x2 5197 Rail Pad x1 5720 Insulator (Green) x2	
F40 5F40	13807	e1809 Concrete Sleeper Assembly for 56E1 rail 1432 mm Gauge	
		Qty per Rail Seat	
		3468 e1809 Clips x2 4548 Rail Pad x1 4452 Insulator (Blue) x2	
		If required the e1809 clip can be replaced with a PR401A.	

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#### ightarrow e-Clip Assemblies (Ballast)

NR Sleeper Code	/ Assy No. /	Description		
F23 F27	7162	e1809 Concrete Sleeper Assembly for 56E1 rail 1432 mm Gauge		
EF25 EF28		Qty per Rail Seat		
EF29 EF33 NR56V		3468 e1809 Clips x2 2061/3 Rail Pad 9286 Rail Pad x1 724a Insulator (Orange) x2	1	
		If required the e1809 clip can be replaced with a PR401A.		
F23 F27 EF25	7162	7162	e2001 Concrete Sleeper Assembly for 56E1 rail for Increased Toe Load 1432 mm Gauge	
EF28 EF29		Qty per Rail Seat		
EF33 NR56V		2684 e2001 Clips x2 2061/3 Rail Pad x1 2433 Insulator (GRN White) x2	1	
		If required insulator 2433 can be upgraded to HVN type 6924.	100	
Discontinu	ued / Servi	ceable Older Steel Sleeper		
W402 HH10 MK1	13730 e1809 Steel Sleeper Assemb 1435 mm Gauge	e1809 Steel Sleeper Assembly for 56E1 Rail 1435 mm Gauge		
		Qty per Rail Seat		
		3468 e1809 Clips x2 1061/3 Rail Pad x1 724a Insulator (Orange) x2 Weld on shoulder 1086		
		If required the e1809 clip can be replaced with a PR401A		

#### e-Clip Assemblies (Slab)

NR Sleepe Code	er / Assy No. ,	Description	
Disconti	nued / Serv	viceable Older Concrete Slab	
N/A	13934	e2007 Concrete Slab Assembly for 56E1 rail	
		Qty per Rail Seat	
- N/A	2/22	2759 e2007 Clips x2 4548 Rail Pad x1 4453 Insulator (Blue) x2 7205 Glue in e-Clip Shoulder x2  Add Note "If required the e2007 clip can be replaced with either e1809 or PR401A to give reduced toe load.	
N/A	2698	e1809 Concrete Slab Assembly for 56E1 rail with vertical and lateral adjustment	
		Qty per Rail Seat	
		3468 e1809 Clips x2 4548 Rail Pad x1 2786/2 Composite Insulator (Blue) x2 2787-4 Spacer Plate x2 2755 Glue in e-Clip Shoulder x2  If required the e1809 clip can be replaced with a PR401A.	

#### ightarrow e-Clips/PR Clips for Non Pandrol Baseplate

NR Sleeper Code	Humber of shoulder housings per baseplate	/ Pandrol Clip to used	Remarks
PAN 6 to PAN 12 PAN14	2 or 4	PR401A x2	Only 2 housing and clips to be used.
CC PAN 1 - 44	2	PR401A x1 PR402A x1	Check Rail baseplate
HO PAN	2	PR401A x1 PR402A x1	
PAN 14SG	4	e1809 x2	Only 2 housing and clips to be used. Only use e-Clips with SGI grade Cast Iron baseplate
V VN CV RCV	2 or 4	PR401A x2	Only 2 housing and clips to be used.
NRS1 NRS2 Combi Baseplate	2	e2007 x2	Dual rail baseplate for either 56E1 or 60E2 rail. Other components req, 7031 Rail pad x1 For 60E2 5720 Insulator (Green) x For 56E1 10274 Insulator (Red) Field Side x1 10275 Insulator (Yellow) Gauge Side x1
Discontinued / S	erviceable Older Basepla	ates	
PAN 1 to PAN 5	4	PR427A x 2 Originally fitted with PR303	Baseplates no longer available Only 2 housing and clips to be used.

#### ightarrow e-Clips

PADS Number	/ Part No. /	Description	
057/ 048255	3468	e1809 Clip (Standard Finish: Red)	4
		Nominal toe load per clip = 9kN Material: Spring Steel	
		For use in F40 sleepers with a Blue (HVN) insulator. For use in all other sleepers with an Orange (Nylon) insulator. Must not be used with grey cast iron baseplates.	
057/ 048031	3468 CP	e1809 Clip (CP Finish: Grey Matt)	A -
		Nominal toe load per clip = 9kN Material: Spring Steel (Sherardised) Corrosion Protection (CP) finish – see Terminology.	
		For use in F40 sleepers with a Blue (HVN) insulator. For use in all other sleepers with an Orange (Nylon) insulator. Must not be used with grey cast iron baseplates.	
057/ 048256	4583	e1810 Clip (Standard Finish: Yellow)	A
		Nominal toe load per clip = 9kN Material: Spring Steel Left-handed version of e1809.	(II)
057/ 048043	4583 CP	e1810 Clip (CP Finish: Black)	-
		Nominal toe load per clip = 9kN Material: Spring Steel (Sherardised) Left-handed version of e1809.	
		Corrosion Protection (CP) finish – see Terminology.	

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### ightarrow e-Clips

PADS Number	/ Part No.	Description
057/ 048247	2684	e2001 Clip (Standard Finish: Purple)
		Nominal toe load = 12.5 kN Material: Spring Steel
		High toe load clip for F27/EF28 sleepers, used in difficult areas where insulator crushing, or creep is occurring. Must be used with white insulator, either type 2433 or type 6924.
057/ 048044	2684 CP	e2001 Clip (CP Finish: Red)
		Nominal toe load = 12.5 kN Material: Spring Steel (Sherardised) Corrosion Protection (CP) finish – see Terminology.
		High toe load clip for F27/EF28 sleepers, used in difficult areas where insulator crushing, or creep is occurring. Must be used with white insulator, either type 2433 or type 6924.
057/ 048248	2759	e2007 Clip (Standard Finish: Blue)
		Nominal toe load = 12.5 kN Material: Spring Steel
		High toe load clip which is interchangeable with either PR401A or e1809 clip types. Should not be used in applications fitted with orange insulator type 724a. Also used with IBJ's in NR60 S&C.
057/ 048045	2759 CP	e2007 Clip (CP Finish: Grey Gloss)
		Nominal toe load = 12.5 kN Material: Spring Steel (Sherardised) Corrosion Protection (CP) finish – see Terminology.
		High toe load clip which is interchangeable with either PR401A or e1809 clip types. Should not be used in applications fitted with orange insulator type 724a. Also used with IBJ's in NR60 S&C.

### ightarrow e-Clips

PADS Number	/ Part No.	Description	
057/ 048239	6608	PR401A Clip (Standard Finish: Red)	
		Nominal toe load per clip = 6.5kN Material: Spring Steel	
		For concrete sleepers and all PAN plates except obsolete PAN1 to PAN5 where PR303 clips were used.	
		Interchange with either a e1809 or e2007 for increased toe load.	
057/ 048253	6608 CP	PR401A Clip (CP Finish: Matt Grey)	
		Nominal toe load per clip = 6.5kN Material: Spring Steel (Sherardised) Corrosion Protection (CP) finish – see Terminology.	
		For concrete sleepers and all PAN plates except obsolete PAN1 to PAN5 where PR303 clips were used.	
		Interchange with either a e1810 or e2008 for increased toe load.	
057/ 048243	6693	PR402A Clip (Standard Finish: Blue)	
		Nominal toe load per clip = 6.5kN Material: Spring Steel Left-handed version of PR401A.	
		Interchange with either a e1810 or e2008 for increased toe load.	
057/ 048234	6693 CP	PR402A Clip (CP Finish: Grey Gloss)	
		Nominal toe load per clip = 6.5kN Material: Spring Steel (Sherardised) Left-handed version of PR401A CP.	
		Corrosion Protection (CP) finish – see Terminology.	



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#### ightarrow e-Clips

PADS Number	/ Part No.	/ Description	
057/ 048245	6747	PR427A Clip (Standard finish: Purple)	
		Nominal toe load per clip = 6.5kN Material: Spring Steel	
		Maintenance replacement for PR303 in PAN 1 to PAN5 baseplates. Not suitable for other types of baseplates.	
057/ 048242	6672 CP	PR427A Clip (CP Finish: Red Gloss)	
		Nominal toe load per clip = 6.5kN	
		Material: Spring Steel (Sherardised)	
		Corrosion Protection (CP) finish – see Terminology.	
		Maintenance replacement for PR303 in PAN 1 to PAN5 baseplates. Not suitable for other types of baseplates.	
057/ 048244	6747	PR428A Clip (Standard Finish: Green)	
		Nominal toe load per clip = 6.5kN Material: Spring Steel Left-handed version of PR427A.	0
057/ 048242	6747 CP	PR428A Clip (CP Finish: Yellow)	
		Nominal toe load per clip = 6.5kN Material: Spring Steel (Sherardised) Left-handed version of PR427A CP.	
		Corrosion Protection (CP) finish – see Terminology.	

#### ightarrow e-Clip/PR Pads

PADS Number	/ Part No. /	/ Description	
057/	2061/3	Plain Plastic Rail Pad for 56E1 & 60E2 Rail	•
048521		Thickness: 5.5 mm Material: EVA	
		Used with W402 sleepers and PAN baseplates.	
		Can also be used with concrete sleeper types: F23, F24, EF25, F27, EF28, EF32, EF33, F34, F35.	
057/	4548	Studded Rubber Rail Pad for 56E1 & 60E2 Rail	
048028		Thickness: 10 mm Material: Natural Rubber	
		Used on F40 and 5F40 sleepers.	
057/	5197	Studded Rubber Rail Pad for 56E1 & 60E2 Rail	
048088		Thickness: 10 mm Material: Natural Rubber	
		Used on EG49 sleepers with either 56E1 or 60E2 rails.	
057/	7031	Studded Rubber Rail Pad for 56E1 & 60E2 Rail	
048613		Thickness: 10 mm Material: Natural Rubber	
		Used on NRS1, NRS2 and Combi baseplates.	

#### ightarrow e-Clip Insulators

PADS Number	/ Part No. /	Description	
057/ 048424	742a (Orange)	e-Clip Insulator 5.5 mm (Orange)	
		Material: HVN	
		For 56E1 (BS113A) and BS110A where 109lb rail is installed.	
		Used for F23, F24 series, EF25, F27, EF28, EF29, EF32, EF33, F34, F35, concrete sleepers and 400 series steel sleepers with 56E1 or BS110A.	-
057/ 048423	742A (Blue)	e-Clip Insulator 5.5 mm (Blue)	
		Material: HVN	
		Used where 98lb and 109lb rail is installed. Used for concrete sleeper types: F23, F24, EF25, F27, EF28, EF29, EF33, F34, F35 concrete sleepers and 400 series steel sleepers. This insulator is not commonly available and can be replaced with Pandrol type 6924 provided this is used with clip type e2001.	
057/ 048027	4452	e-Clip Insulator 8 mm (Blue)	
		Material: GRN For 56E1 (BS113A)	Care D
		Used on F40 and 5F40 sleepers.	
057/ 048436	2433	e-Clip Insulator 5.5 mm (White) - (previously coloured black)	
		Material: GRN For 56E1 (BS113A)	42/1/2010
		Used on F40 and 5F40 sleepers.	
		Used as part of the range of Pandrol insulators to provide gauge management by adjusting the position of the rail in the rail seat.	
		This insulator can be upgraded to use HVN by substituting insulator type 6924, which is an identical size.	-

#### ightarrow e-Clip/PR Pads

PADS Number	/ Part No. /	Description	
057/ 048985	6924	e-Clip Insulator 5.5 mm (White)	A
		Material: HVN For 56E1 (BS113A)	
		Can be used with NR56V to replace composite insulators.	1
		This HVN insulator is sufficiently flexible to be used as a replacement for blue nylon insulator Catalogue No. 0577048423 with either 98lb or 109lb rail but can only be used with e2001 clips.	
057/ 048434	7583	e-Clip Sidepost Insulator 12 mm (Brown)	
		Material: HVN For 56E1 (BS113A) Used on F40 and 5F40 sleepers.	A The same of the
		Used as part of the range of Pandrol insulators to provide gauge management by adjusting the position of the rail in the rail seat.	
057/ 048082	10274	e-Clip Insulator 16.4 mm (Red)	
		Material: HVN For 56E1 rail on field side of rail.	
		Used on EG49 concrete sleepers and NRS1/NRS2/Combi baseplates.	
057/ 048081	10275	e-Clip Insulator 10 mm (Yellow)	
		Material: HVN For 56E1 rail on gauge side.	A STATE OF THE PARTY OF THE PAR
		Used on EG49 concrete sleepers and NRS1/NRS2/Combi baseplates.	
Special	Applications	6	
057/ 048060	5720	e-Clip Insulator 8 mm (Green)	
		Material: HVN For 60E2 rail.	
		Used on EG49 concrete sleepers, NRS1/NRS2/Combi baseplates and 6 Hole IBJ's on NR60 S&C.	

#### ightarrow e-Clip Composite Insulator

PADS Number	/ Part / No. /	Description
Not Allocated		e-Clip Composite Insulator Assemblies
		For level and gauge adjustment on slab track installations. Plastic insulators and metal cover plates are combined to give a variety of widths and plate thicknesses to suit vertical and lateral rail adjustment.
057/ 048166	2786/1	e-Clip Composite Insulator 6 mm (Black)
		Material: HVN
057/ 048167	2786/2	e-Clip Composite Insulator 7.5 mm (Blue)
		Material: HVN
057/ 048168	2786/3	e-Clip Composite Insulator 9 mm (Red)
		Material: HVN

#### ightarrow e-Clip Composite Insulator

PADS Number	/ Part No. /	Description	
057/ 048169	2787-4	Composite cover plate 4 mm (Natural)	
		Material: Steel	===
057/ 048170	2787-8	Composite cover plate 8 mm (Natural)	
		Material: Steel	-
057/ 048171	2787-12	Composite cover plate 12 mm (Natural)	
		Material: Steel	

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#### ightarrow e-Clip/PR/Re/e Plus Shoulders

PADS Number	/ Part No.	Description
Concrete	Sleepers	
057/ 048071	7205	e-Clip Glue in replacement Shoulder for Concrete Sleepers
		Standard Finish
		For use with 10 mm pads and either e-Clip assembly using GRN insulator type 4452 (blue) or e-PLUS assembly using eP20129.
057/ 048063	7205 CP	e-Clip Glue in replacement shoulder concrete slab track
		Sherardised Finish Corrosion Protection (CP) finish – see Terminology.
Concrete	Slab "Balla	astless Track" Discontinued Slab Track Form
Not Allocated	1615	e-Clip Glue in shoulder concrete slab track (25 mm)
		Standard Finish For use on 5 mm non-insulated rail pads Typically, this covers PACT or other slip-formed concrete which use shoulders cast into the concrete. There are many differing types of shoulders, and these are differentiated by the height of the centre leg hole above the level of the concrete rail seat. This type covers shoulders with a centre leg hole 25 mm above the rail seat level.
Not Allocated	1615 CP	e-Clip Glue in shoulder concrete slab track (25 mm)
		Sherardised Finish Corrosion Protection (CP) finish – see Terminology.

#### ightarrow e-Clip/PR/Re/e Plus Shoulders

PADS Number	/ Part No.	Description	
057/ 048071	7205	e-Clip Glue in shoulder concrete slab track (34 mm)	
		Standard Finish	
		For use for 10 mm thick rail pads Typically, this covers PACT or slip-formed concrete which uses shoulders cast into the concrete. There are many differing types of shoulders, and these are differentiated by the height of the centre leg hole above the level of the concrete rail seat. This type covers shoulders with a centre leg hole 34 mm above the rail seat level.	
057/ 048063	7205 CP	e-Clip Glue in shoulder concrete slab track	
		Sherardised Finish Corrosion Protection (CP) finish – see Terminology.	
Not Allocated	2755	e-Clip Glue in shoulder concrete slab track (45 mm)	~
		Standard Finish For use on 10 mm thick rail pads only and composite insulators to provide up to +10 mm of vertical adjustment. Typically, this covers PACT or slip-formed concrete, which uses shoulders cast into the concrete. There are many differing types of shoulders, and these are differentiated by height of the centre leg hoe above the level of the concrete rail seat. This type covers shoulders with a centre hole height of 45 mm above the rail seat.	
Not Allocated	2755 CP	e-Clip Glue in shoulder concrete slab track	
		Sherardised Finish Corrosion Protection (CP) finish – see Terminology.	

#### ightarrow e-Clip/PR/Re/e Plus Shoulders

PADS Number	/ Part No.	Description	
Steel Slee	pers		
Not Allocated	1086	e-Clip weld on steel shoulder	
		For use with no rail pads.	
Not Allocated	7715	e-Clip weld on steel shoulder	
		For use with 5 mm thick rail pads only.	
Not Allocated	7070	e-Clip weld on steel shoulder	
		For use with 10 mm thick rail pads only.	



#### ightarrow e-Clip ZLR Conversion

PADS Number /	/ Part No. /	/ Description	
057/ 048586	7015	ZLR e-Clip Cover Plate	
		Used in Zero Longitudinal Restraint (ZLR) assemblies – see Terminology.  Can be used with existing sleeper configurations to convert the assembly into a ZLR assembly. The cover plate must be used with Clip Type e2071 only.  Pandrol assembly number 15206 (covers all sleeper types)	and the same of th
Special Ap	plications		
057/ 048587	3073 CP	e2017 Clip (CP Finish: Green)	
		Nominal toe load per clip = 12.5 kN Material: Spring Steel Corrosion Protection (CP) finish – see Terminology.	80
		Clip only used for Zero Longitudinal Restraint (ZLR), to convert the following sleeper types to rail free assemblies: F23 to F27, EF28, 5EF28, W402, F40 5F40, with other specialist components.	
		Must be used in conjunction with cast-iron cover plate Type 7015, which is placed on top of the shoulders.	
Special Ap	plications		
057/ 048558	12697	Studded Plastic Rail Pad	
		Thickness: 10 mm Material: EVA	4-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1
		Used for ZLR applications with F40 and 5F40 sleepers.	A STATE OF THE PARTY OF THE PAR



#### ightarrow e-Clip Hand Tools

PADS Number	/ Tool No. ,	Description	
111/ 120576	AE 18068	Pandrol PanPuller Type D (Yellow) For PR, & e Clips	
		Designed especially for e2001 and e2007clips but not for 4-shoulder baseplates. Hook positions for maximum efficiency: Upper pivot: Clip installation Lower pivot: Clip extraction It is recommended that the hook of the PanPuller should be checked with a Go / No Go gauge periodically, to minimise the risk of slippage. A wear gauge is available to assess the condition of the hooks Pandrol No. AE17260. Replacement hooks are available: Pandrol AE17188. (Catalogue No. 39/42743)	(g=1)
Not Allocated	AE 18089	Pandrol Insulated PanPuller Type D (Yellow)	
		For PR, & e-Clip fibreglass handle Insulated version of product AE18068.	
039/ 042748	AE 18597	e-Clip PanPuller Type C (Yellow) for 'PR', 'e' Clips	
		Made for 4-shoulder baseplates. It is recommended that the hook of the PanPuller should be checked with a Go / No Go gauge periodically, to minimise the risk of slippage. A wear gauge is available to assess the condition of the hooks: Pandrol No. AE17260. Replacement hooks are available: Pandrol AE17188 (Catalogue No. 39/42743)	
Not Allocated	AE 19657	Pandrol Insulated e-clip PanPuller Type C (Yellow) for PR & e clips.	
		Insulated version of product AE18597	

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#### ightarrow e-Clip Hand Tools

PADS Number	/ Part No. ,	Description	
039/ 042743	AE 17188	e-Clip/PR Clips PanPuller Type C and D replacement hooks (Yellow)	~
039/ 042900	AE 19493	PanSetter (Blue)  The PanSetter is suitable for all Network Rail Sleepers fitted with PR, e, e-PLUS or Re clip types. Used for lifting the sleeper to the rail foot. It pushes the rail over, leaving the correct gap between the rail foot and the Pandrol housing, so that the insulator can be easily placed in the correct position.	
Not Allocated	AE 19522	PanSetter (Blue) fibreglass handle	



PADS Number /	/ Part No. /	/ Description
Not Allocated	AE 21795	PanPuller for IBJs
		This PanPuller has been specially scalloped and narrowed at the head, to fit between the Huck-bolts of the IBJs.
		This PanPuller is for the IBJs within layouts using e1810 or e2001 or e2007 clips, but not Fastclip.
111/ 120578	AE 18597-A	PanPuller for split level baseplates in S&C
	DC24	Developed at the request of Makers to fit into confined spaces around double level baseplates, mainly in the heel areas of the switches. This standard PanPuller has been adapted for these confined spaces, using a long-reach hook, so that the PanPuller is used from the opposite side of the baseplate.
Not Allocated	AE 19657	PanPuller for split level baseplates in S&C fibreglass handle
094/ 018013	114- 0008	The eVSR (Yellow) De-Stressing Roller
		A multi-function stressing roller for e, PR e-Plus and Re clip types. It combines both the side and under roller requirements for stressing rail. It also incorporates a lift function removing the need for track jacks.



# Panlocks and Rail Spikes

Panlock keys are suitable for use with 95 RBH rail and are employed in place of oak keys which often fall out and steel keys which often crush.

Elastic rail spikes are supplied to fit BR1 baseplates mounted on timber sleepers.

#### ightarrow Elastic Rail Spikes and Hand Tools

PADS Number	/ Part No.	Description	
057/ 048450	Pan Lock	PanLock Key for Bull Head rail (Red)	-
		Standard Finish	
057/ 048046	Pan Lock	PanLock Key for Bull Head rail (Matt Grey)	
		Sherardised Finish Corrosion Protection (CP) finish – see Terminology.	
040/ 060549	AE 19989	PanLock Puller	
		Hammers should never be used for either insertion or extraction of PanLock. Hammers may be used for the loosening of rusty PanLock, but not to fully extract.	0
Not Allocated	AE 21271	PanLock Puller fibreglass handle	
			-

#### ightarrow Elastic Rail Spikes and Hand Tools

PADS Number	/ Part No.	Description	
057/ 048781	A1	Elastic Rail Spike Original A1 (Red)	
		Standard Finish Corrosion Protection (CP) finish – see Terminology.	
057/ 048785	AL23	Elastic Rail Spike Maintenance replacement for A1 Spike	
		Standard Finish. The AL23 spike is supplied in two parts. The inner part is black, and the outer part is red, and fit together as shown.	1
		Corrosion Protection (CP) finish – see Terminology.	
039/ 017090	AE 24127	Elastic Rail Spikes Extractor	
		This tool can be used to remove elastic spikes from baseplates and sleepers.	
		Hammers can be used for the insertion of elastic spikes.	



# 14 Index - Sleeper Codes

Sleeper Code	Fastclip FC	Fastclip FCA	Re System	ePlus	e-Clip & PR Clips
500 Series	•				
560H	•				
5F40			•		•
EF25				•	•
EF28			•	•	•
EF29			•	•	•
EF33				•	
EF36	•				
EG47	•	•			
EG49					•
EG53	•				
F23			•	•	•
F25			•	•	
F27			•	•	•
F40			•	•	•
F41	•				
G44	•	•			
G55	•				
HH10 (MK1)	•		•		
HH10 (MK2)	•				
HH12	•				
NR56V				•	•
NR60				•	
RT60				•	
W402			•	•	•



## 14 Index - PAD Numbers

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057/067011	Fastclip FCA	26	057/048350	Vanguard	62
057/048118	Fastclip FCA	26	057/048335	Vanguard	63
057/048589	Fastclip FCA	22	057/060022	Vanguard	62
057/048048	Fastclip FCB	33	057/060023	Vanguard	62
057/048055	Fastclip FCB	33	057/060024	Vanguard	64
057/048589	Fastclip FCB	33	057/060025	Vanguard	62
057/048046	Panlock & Rail Spikes	113	057/060026	Vanguard	63
057/048450	Panlock & Rail Spikes	113	057/060027	Vanguard	63
057/048781	Panlock & Rail Spikes	114	057/001956	Vipa SP	52
057/048785	Panlock & Rail Spikes	114	057/001957	Vipa SP	52
039/017090	Panlock & Rail Spikes	114	057/001960	Vipa SP	51
040/060549	Panlock & Rail Spikes	113	057/001961	Vipa SP	51
057/048467	Re System	78	057/048048	Vipa SP	53
057/048469	Re System	78	057/048055	Vipa SP	53
057/048470	Re System	80			
057/048510	Re System	78			
057/048511	Re System	78			
057/048519	Re System	79			
057/048538	Re System	79			

80

057/048545 Re System

## Terminology

Corrosion Protection finish should be used in wet tunnels, coastal areas, level crossings adjacent to heavily salted roads, and platforms.

#### ZLR

Zero Longitudinal Restraint assemblies allow longitudinal movement of the rail. Used to provide differential movement between the rails and long bridge structures, or stressing relief for ground subsidence. ZLR assemblies use normal toe-load clips but divert the clamping force in other directions providing a gap over the rail foot and allowing the rail to slide longitudinally in the gap. In the event of the rail moving to close the gap (such as rail roll) the nominal toe-load is immediately available to prevent further overturning movement. This component can be used with existing sleeper configurations to alter the fastening assembly into a ZLR assembly.

#### Interchangeable 4-hole Pattern

4-hole Vanguard, VIPA-SP and SFC baseplates use an interchangeable hole

## Partners in excellence

Contact us to discuss your track requirements info@pandrol.com

